



ITEM	PART NO	QTY	DESCRIPTION
1	7403002	1	BASE
2	7403000	1	BASE SEAL
3	7403017	1	OUTPUT COUPLING
4	7403005	2	COUPLING GASKET
5	7403004	1	MOTOR
6	ACTMSC	2	MOTOR SCREW
7	7403011	1	BASE PLATE
8	7401420	1	TERMINAL BLOCK 1-8
9	7401425	1	TERMINAL BLOCK 9-16
10	ACTMSC	4	TERMINAL BLOCK SCREW
13A	7401948	1	4.2 MFD CAPACITOR - A94
13B	7402004	1	6.7 MFD CAPACITOR - B94
14	7401460	2	MICRO SWITCH (V7-6C13D8-132)
15	ACTMSC	2	LIMIT SWITCH SCREW
16	7403016	1	OUTER SHAFT
17	7403006	2	OUTER SHAFT GASKET
18	ACTMSC	2	RETAINING RING
19	ACTMSC	2	STANDOFF
20	ACTMSC	2	BASE PLATE SCREW
21	7401480	2	CAM
22	ACTMSC	4	CAM SCREW
23	ACTMSC	1	PIN
24	7403023	1	2 PC HARNESS
25	7403015	1	4 PC HARNESS
26	7403007	1	BASE GASKET
27	7403001	1	COVER
28	7403020	1	COVER SEAL
29	7403019	1	WIRE DIAGRAM LABEL
30	7403025	1	OPTION LABEL
31	7403030	1	QM II LABEL
32	7403040	1	OVERRIDE LABEL
33	ACTMSC	8	COVER SCREW
34	7403003	1	HANDLE
35	ACTMSC	1	HANDLE SCREW
36	7403021	1	QM II BOX
37	7403240	1	NOMEX INSULATOR PLATE (220VAC ONLY)

NOTE:

1. LOCATE ITEM 29 & 30 ON INSIDE SURFACES OF COVER (ITEM 27).
2. LOCATE ITEM 31 ON OUTSIDE BACK SURFACE OF COVER (ITEM 27).

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	NAME	DATE
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APPD	D.HURLEY	6/18/07
PROD	L.LESTER	6/19/07
WO#/SO#		
FILE	ACAD11/QM	

ASAHI/AMERICA

ISO 9001 CERTIFIED

35 GREEN STREET, P.O. BOX 653, MALDEN, MA.



SERIES 94
EXPLODED VIEW

SIZE	A	DWG. NO.	279QM	REV	D
SCALE	NTS		SHEET 1 OF 1		