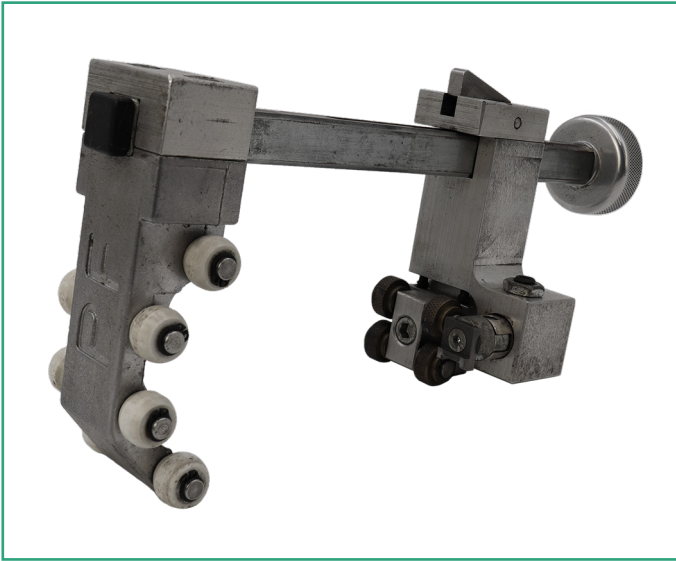


ROTATIONAL SCRAPER



TECHNICAL SPECIFICATION:

Piping:	Air-Pro®, Chem Proline®, Proline®
Materials:	PE100/PE100RC, PP
Weld Type:	Electrofusion (EF) Welds

FEATURES:

- Adjustable depth.
- Self-feeding.

ABOUT THIS TOOL:

Asahi/America requires use of the rotational scraper to ensure proper fit of the outside diameter (OD) of the pipe to the internal diameter (ID) of the EF fitting. DVS 2207-1 requires machining the end of pipe to remove approx. 0.2mm of pipe surface, this ensures a proper fit, and removes any oxidated layer of pipe material on the OD. This process is required for PP and PE materials being welding with the EF process. After peeling, pipe OD should be checked with Pi tape. Shown below for purchase.

PI TAPES (AVAILABLE FOR PURCHASE):

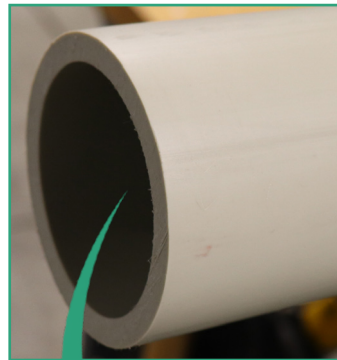
Pipe Size OD (mm)	Description	Part Number
15 - 115	15-115mm Pi Measure Tape	5830998
100 - 300	100-300mm Pi Measure Tape	5830997
300 - 700	300-700mm Pi Measure Tape	5830996



PURCHASE & RENTAL PART NUMBERS:

Tool	Size Range	Purchase Part Number
RST 110	20-125mm	5831110
RST 315	90-315mm	5833315
RST 440	225-440mm	5833440

BEFORE:



AFTER:

