

Installation, operation and maintenance instructions for Flowrox™ FXM peristaltic metering tube pumps

Installation, maintenance and operating instructions



These instructions must be read carefully and understood prior to the installation, use, and servicing of this product.

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READ THESE INSTRUCTIONS FIRST!

These instructions provide information about safe handling and operation of the product.

If you require additional assistance, please contact the manufacturer or manufacturer's representative.

SAVE THESE INSTRUCTIONS!

Addresses and phone numbers are printed on the back cover.

1 EU DECLARATION OF CONFORMITY

This declaration is issued under the sole responsibility of the manufacturer:

Valmet Flow Control Oy

Marsitie 1

53600 Lappeenranta

Finland

Tel. +358 (0)10 417 5000

Product model/type: FXM Peristaltic Metering Tube Pump

The object of the declaration described above is in conformity with the relevant Union harmonisation legislation:

Machinery Directive 2006/42/EC: Annex II A

Electro-Magnetic Compatibility Directive 2014/30/EU

Low Voltage Directive 2014/35/EU

Follow the pump installation, operating and maintenance instructions in this manual.

On behalf of Valmet Flow Control Oy

In Lappeenranta, 31st May 2024




Riku Salojärvi

Head of Operations

1.1 Introduction

Congratulations on purchasing the Flowrox variable speed Peristaltic Metering Pump.

Your Flowrox pump is pre-configured for the tubing that shipped with your metering pump.

	<p>Flowrox FXM pumps are for industrial and laboratory applications. Only qualified personnel is allowed to install and operate the pump.</p>
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1.2 Available Models

Feed rate		Max Speed	Max Pressure	FXM2 Model Numbers				
FXM2 Tube Pumps Norprene®								
Meets FDA criteria for food Excellent chemical resistance CIP SIP								
liter/h (gal/h)	ml/min (oz/min)	RPM	bar (psi)	115V AC (US)	230V AC (US)	230V AC (EU)	230V AC (UK)	230V AC (AUS)
.002 - 11 (0.0005 - 2.9)	.04 - 183 (0.0014 - 6.2)	175	8.6 (125)	FXM2-S-34-N011	FXM2-S-35-N011	FXM2-S-36-N011	FXM2-S-37-N011	FXM2-S-38-N011
.018 - 92 (0.0048 - 24.3)	.3 - 1533 (0.010 - 52.5)	175	8.6 (125)	FXM2-S-34-N092	FXM2-S-35-N092	FXM2-S-36-N092	FXM2-S-37-N092	FXM2-S-38-N092
.035 - 176 (0.009 - 46.5)	.6 - 2933 (0.020 - 99.2)	175	2.1 (30)	FXM2-S-34-N176	FXM2-S-35-N176	FXM2-S-36-N176	FXM2-S-37-N176	FXM2-S-38-N176
FXM2 Tube Pumps Tygon lined Norprene®								
Meets FDA criteria for food Superior chemical resistance								
liter/h (gal/h)	ml/min (oz/min)	RPM	bar (psi)	115V AC (US)	230V AC (US)	230V AC (EU)	230V AC (UK)	230V AC (AUS)
.030 - 165 (0.008 - 43.6)	.5 - 2750 (0.017 - 93.0)	175	3.5 (50)	FXM2-S-34*-T165	FXM2-S-35*-T165	FXM2-S-36*-T165	FXM2-S-37*-T165	FXM2-S-38*-T165
FXM2 Tube Pumps Tygothane®								
Meets FDA criteria for food Resistant to oils, greases and fuels								
liter/h (gal/h)	ml/min (oz/min)	RPM	bar (psi)	115V AC (US)	230V AC (US)	230V AC (EU)	230V AC (UK)	230V AC (AUS)
.030 - 162 (0.008 - 42.8)	.5 - 2700 (0.017 - 91.3)	175	4.5 (65)	FXM2-S-34*-G162	FXM2-S-35*-G162	FXM2-S-36*-G162	FXM2-S-37*-G162	FXM2-S-38*-G162

Feed rate		Max	Max	FXM2 Model Numbers				
		Speed	Pressure					
FXM3 Tube Pumps Norprene®								
Meets FDA criteria for food Excellent chemical resistance CIP SIP								
liter/h (gal/h)	ml/min (oz/min)	RPM	bar (psi)	115V AC (US)	230V AC (US)	230V AC (EU)	230V AC (UK)	230V AC (AUS)
.05 - 268 (0.013 - 70)	0.9 - 5617 (0.030 - 189.9)	175	2.1 (30)	FXM3-S-34*-N269	FXM3-S-35*-N269	FXM3-S-36*-N269	FXM3-S-37*-N269	FXM3-S-38*-N269
.11 - 529 (0.029 - 139.7)	1.8 - 8550 (0.061 - 289.1)	175	3.4 (50)	FXM3-S-34*-N529	FXM3-S-35*-N529	FXM3-S-36*-N529	FXM3-S-37*-N529	FXM3-S-38*-N529
.17 - 840 (0.045 - 221.9)	2.8 - 14000 (0.095 - 473.4)	175	2.1 (30)	FXM3-S-34*-N840	FXM3-S-35*-N840	FXM3-S-36*-N840	FXM3-S-37*-N840	FXM3-S-38*-N840
FXM3 Tube Pumps Tygon lined Norprene®								
Meets FDA criteria for food Superior chemical resistance								
liter/h (gal/h)	ml/min (oz/min)	RPM	bar (psi)	115V AC (US)	230V AC (US)	230V AC (EU)	230V AC (UK)	230V AC (AUS)
.06 - 307 (0.016 - 81.2)	1.0 - 6167 (0.034 - 208.5)	175	2.1 (30)	FXM3-S-34*-T300	FXM3-S-35*-T300	FXM3-S-36*-T300	FXM3-S-37*-T300	FXM3-S-38*-T300
FXM3 Tube Pumps Tygothane®								
Meets FDA criteria for food Resistant to oils, greases and fuels								
liter/h (gal/h)	ml/min (oz/min)	RPM	bar (psi)	115V AC (US)	230V AC (US)	230V AC (EU)	230V AC (UK)	230V AC (AUS)
.06 - 350 (0.016 - 94.2)	1.0 - 5833 (0.034 - 197.2)	175	4.5 (65)	FXM3-S-24*-G350	FXM3-S-35*-G350	FXM3-S-36*-G350	FXM3-S-37*-G350	FXM3-S-38*-G350

- The Flowrox Peristaltic Pump's motor speed is linear over the entire 0.02% to 100% adjustment range.
- Output versus pressure is nearly linear in all models. Larger tubes exhibit greater losses.
- The pressure, temperature, operational speed, application media and viscosity will affect hose lifetime.
- For optimum tube life, specify the pump so that it operates at the lowest possible RPM and pressure.

* Inlet/outlet connection type:
blank = 3/8" OD x 1/4" ID tubing compressions type connections (available on FXM2 only)
P = 1/2" NPT external
B = 1/2" ID hose barb type connections (available on FXM3 models only)

1.3 Specifications

Maximum working pressure (excluding pump tubes):

FXM2: 8.6 bar / 125 psi

FMX3: 4.5 bar / 65 psi

Note: see individual pump tube assembly maximum pressure ratings in Section 1.2 (Available Models)

Maximum Fluid temperature:

54°C / 129°F

Minimum and maximum ambient operating or storage temperature:

0°C to 46°C / 32° to 115°F

Operating Voltage:

FXM-M2 MODELS: 96 to 264VAC-50/60Hz, 190W

FXM-M3 MODELS: 96 to 264VAC-50/60Hz, 190W

Power Cord Options:

115V60Hz = NEMA 5/15 (USA)

230V60Hz = NEMA 6/15 (USA)

230V50Hz = CEE 7/VII (EU)

230V50Hz = BS 1363 (UK)

230V50Hz = AS 3112 (Australia/New Zealand)

Enclosure:

NEMA 4X (IP66), Polyester powder coated aluminum.

Maximum Overall Dimensions:

FXM-M2 models (WxHxD): 236 mm x 307 mm x 329 mm

FXM-M3 models (WxHxD): 320 mm x 383 mm x 387 mm

Approximate shipping wt:

FXM-M2 models: 14.0 kg / 31 lbs.

FXM-M3 models: 22.0 kg /48.5 lbs.

Motor speed adjustment range 5.000:1:

0.02% - 100% motor speed

Motor speed adjustment resolution:

0.1% increments > 1% motor speed

0.01% increments > 0.2% - 1% motor speed

Maximum viscosity:

5,000 centipoise

Maximum suction lift:

9 m, 0.9 bar / 29.5 ft, 13 psi

Display

3.5" Backlit high resolution

Display Languages

English, Spanish, French, German, Russian or Finnish selectable.

Keypad

Eleven button positive action tactile switch keypad.

Security

Programmable 4-digit password.

Other:

Indoor use only

Altitude: up to 2000 m / 6561.7 ft

Humidity: 0-95% RH

Mains fluctuations: +/- 10%

Overvoltage category: II

Wet location: no

Pollution degree: 2

1.4 Materials of construction

Wetted components:

Pump Tube Assembly (Model Specific - 2 provided):

Tubing: Norprene[□] or Tygon lined Norprene[□]
or Tygothane[□]

Adapter fittings: PVDF

Connections tubings:

Suction Tubing: 3/8" OD x 1/4" ID x 10' Clear PVC (FXM2)

Discharge Tubing: 3/8" OD x 1/4" ID x 10' Polyethylene (FXM2)

Suction Strainer: Polypropylene

Non-Wetted components:

Enclosure:

A356 (AlSi7Mg) Aluminum (Polyester powder coated)

Pump Head:

PBT GF30

Pump Head Cover:

Clear Acrylic

Permanently lubricated sealed motor shaft support ball bearing.

Cover Screws:

Stainless Steel Thumb Screws

Roller Assembly:

Rotor: PBT GF30

Rollers: POM

Roller Bearings: Ball Bearings

Motor Shaft:

Chrome plated steel

Tube Leak Detection (TLD) System Sensor pins, non-contact:

Brass

Power Cord and Connector:

Power cord with plug (see page 7, 14) and Amphenol female pin connector type DC-03BFFB

Connector in pump PWF-03-PMMS SC7001, male pins copper alloy

Mounting plate:

Stainless steel AISI 316

1.5 Features




- Peristaltic pump design does not have valves that can clog requiring maintenance.
- Self priming even against maximum line pressure. By-pass valves are not required. Cannot vapor lock or lose prime. Siphoning cannot occur.
- Output rates to: 840 liter/h and pressures up to 8.6 bars.
- No maintenance brushless variable speed motor.
- Specially engineered tubing for long life at high pressures.
- Non-contact capacitive Tube Leak Detection (TLD) system. Senses tube failure by detecting chemical in the pump head. No false triggering.
- 5000:1 turndown ratio.
- SCADA Inputs include: 4-20mA, 0-10VDC, and Pulse inputs for remote external speed control and 0-30 VDC / contact closure remote start/stop.
- Operator friendly digital touch pad with menu driven software.
- Multi-color backlit LCD displays remote/local control status, motor speed, output rate, input signal values, service and alarm status.
- Outputs include: Scalable 4-20mA or pulse, one 250V/6A relay and four 125VAC 0.5Amp / 30VDC 2Amp contact closures assignable to monitor up to 17 different pump functions including TLD, FVS, remote/local control setting, motor on, fault, current operating mode, and others.
- Two CNC precision machined squeeze rollers and two alignment rollers for optimum squeeze, unparalleled accuracy, and tube life.
- Heavy duty rotor - plastic rotor means no flexing and increased accuracy (no metal springs or hinges to corrode).
- Inject at maximum pressure in either direction (clockwise and counter clockwise).
- Compatible with output Flow Verification Sensor (FVS) system.
- Auto-restart feature which will restore pump to operating state it was in when power was lost.

Enclosure Rating:

NEMA 4X: Constructed for either indoor or outdoor use to provide a degree of protection to personnel against incidental contact with enclosed equipment; to provide a degree of protection against falling dirt, rain, sleet, snow, windblown dust, splashing water, and hose-directed water; and that will be undamaged by external formation of ice on enclosure.

IP66: No ingress of dust; complete protection against contact. Water projected in powerful jets against enclosure from any direction shall have no harmful effects.







1.6 Agency Listings







	<p>This pump is MET listed (E115105) to conform to the following: UL Standard 778, 6th edition, Motor-Operated Water Pumps Certified to CAN/CSA Standard C22.2 No. 108-14, 5th edition, Liquid Pumps EN 61010-1, Safety requirements for electrical equipment for measurement, control, and laboratory use - Part 1: General requirements</p>
	<p>Low Voltage Directive 2014/35/EU EMC Directive 2014/30/EU Machinery Directive 2006/42/EC</p>
	<p>Tested and Certified by WQA according to NSF/ANSI/CAN 61 and NSF/ANSI/CAN 372 for use with the chemicals listed on page 10. Applies for Norprene tubes: N011, N092, N176, N269, N529, N840</p>

1.7 Safety instructions for FXM pumps

In this manual, the following symbols are used to highlight the parts requiring particular attention:

Hazard severity panels.




	<p> DANGER!</p> <p>DANGER indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.</p>
	<p> WARNING!</p> <p>WARNING indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.</p>
	<p> CAUTION!</p> <p>CAUTION indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.</p>

Symbol	Explanation
	<p>Risk to personal safety: Neglecting the safety measures can cause serious injury or death.</p>
	<p>Electrocution hazard.</p>
	<p>Crushing hazard.</p>
	<p>Read the operation and maintenance instructions: Read and understand the operation and maintenance instructions before using the product.</p>
	<p>Mandatory action symbol: Obey these instructions to prevent machine malfunctions.</p>
	<p>Ground, Protective Conductor Terminal</p>

1.8 Chemical list

Index	Chemical	Highest Concentration (%)
1	Activated Carbon	1000mg PAC / 1 L filtered water
2	Aluminum Chloride	50
3	Aluminum Chlorohydrate	40
4	Aluminum Sulfate	50
5	Ammonia, Aqueous	35
6	Ammonium Hydroxide	29
7	Ammonium Sulfate	45
8	Calcium Carbonate	65
9	Calcium Chloride	15
10	Calcium Hydroxide	50
11	Calcium Hypochlorite	15
12	Calcium Thiosulfate (CAPTOR)	30
13	Chlorine Dioxide	2
14	Citric Acid	50
15	Copper Sulfate	25
16	Deionized Water	100
17	Dipotassium Orthophosphate	50
18	Disodium Orthophosphate	50
19	Ferric Chloride	50
20	Ferric Sulfate	60
21	Ferrous Chloride	40
22	Ferrous Sulfate	30
23	Fluorosilicic acid	25
24	Magnesium Sulfate	25
25	Poly (Diallyldimethylammonium Chloride) (pDADMAC)	50
26	Polyacrylamide	2.5
27	Polyaluminum Chloride	45
28	Polyaluminum Chlorosulfate	50
29	Polyaluminum Silicate Sulfate	66
30	Potassium Chloride	34
31	Potassium Hydroxide	50
32	Potassium Permanganate	20
33	Potassium Tripolyphosphate	50
34	Sodium Acid Pyrophosphate	12
35	Sodium Aluminate	50
36	Sodium Bicarbonate	7
37	Sodium Bisulfate	50
38	Sodium Carbonate	85
39	Sodium Chlorate	45
40	Sodium Chlorite	8
41	Sodium Dichloroisocyanurate	25
42	Sodium Fluoride	4
43	Sodium Hydroxide	50
44	Sodium Hypochlorite	15
45	Sodium Metabisulfite	50
46	Sodium Permanganate	40
47	Sodium Polyphosphate	35
48	Sodium Silicate	40
49	Sodium Sulfite	20
50	Sodium Trimetaphosphate	20
51	Sodium Tripolyphosphate	15
52	Sulfur Dioxide	5
53	Tetrapotassium Pyrophosphate	60
54	Tetrasodium Pyrophosphate	7
55	Tricalcium Phosphate	70
56	Zinc Chloride	62
57	Zinc Orthophosphate	50
58	Zinc Sulfate	36

2 Installation

	Risk of chemical overdose. Make sure pump does not overdose chemical during backwash and periods of no flow in circulation system.
	Always wear protective clothing, face shield, safety glasses and gloves when working on or near your metering pump. Additional precautions should be taken depending on solution being pumped. Refer to MSDS precautions from your solution supplier.
	All diagrams are strictly for guideline purposes only. Always consult an expert before installing metering pump on specialized systems. Metering pump should be serviced by qualified persons only.

2.1 Mounting Location

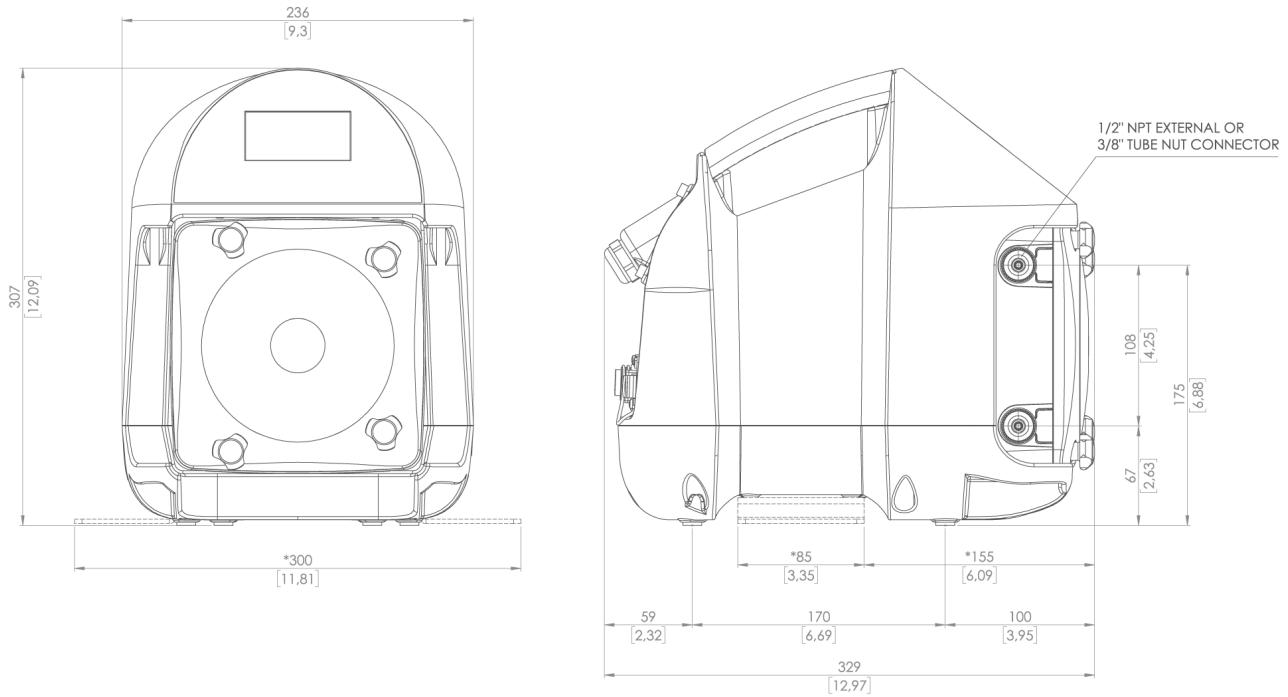
Choose an area located near chemical supply tank, chemical injection point, and electrical supply. Install pump where it can be easily serviced. Note, Pump is not certified for classified EX/ATEX areas

- Mount pump to a secure surface using fixing plate.
- Mount pump close to injection point. Keep inlet (suction) and outlet (discharge) tubing as short as possible. Longer discharge tubing increases back pressure at pump head.
- A backflow prevention check valve is recommended at the discharge of the pump to prevent system fluid from flowing back through the pump during tube replacement or if the tube should rupture.
- A pressure relief valve is recommended at the discharge of the pump to prevent premature wear and damage to the pump tube in the event the discharge line becomes blocked.
- The FXM does not require back pressure. Pressure regulator valves are not required. Keep the discharge pressure as low as possible to maximize tube life.
- An anti-siphon valve is not required, siphoning cannot occur.

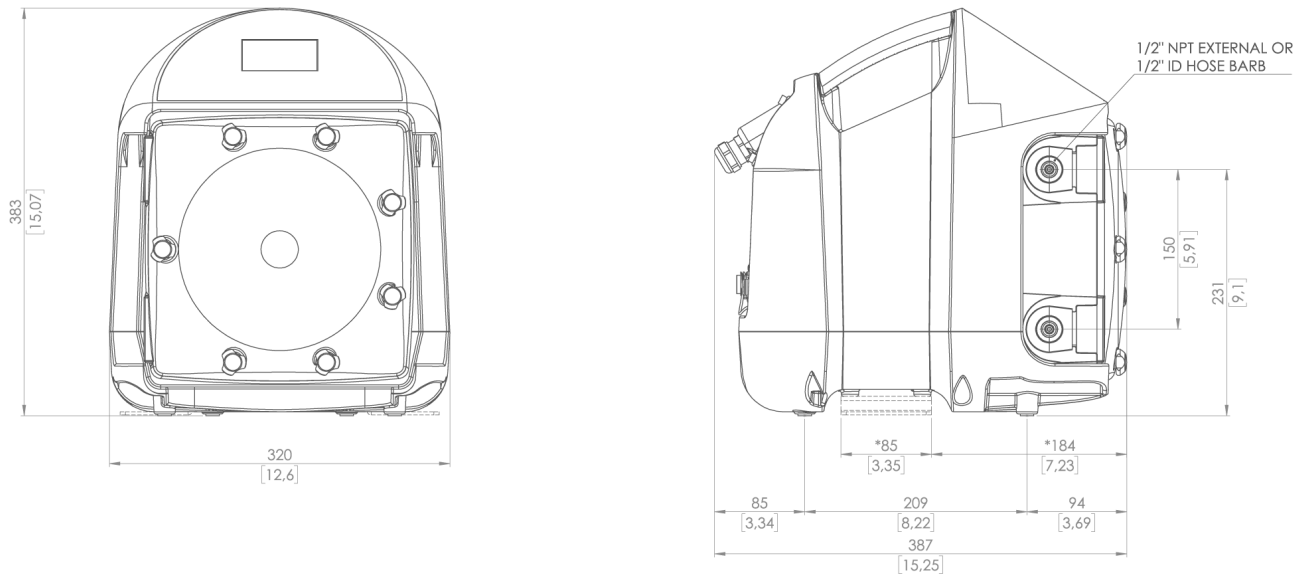
2.2 Dimensions

Dimensions in mm (inches in parenthesis)



FXM2:



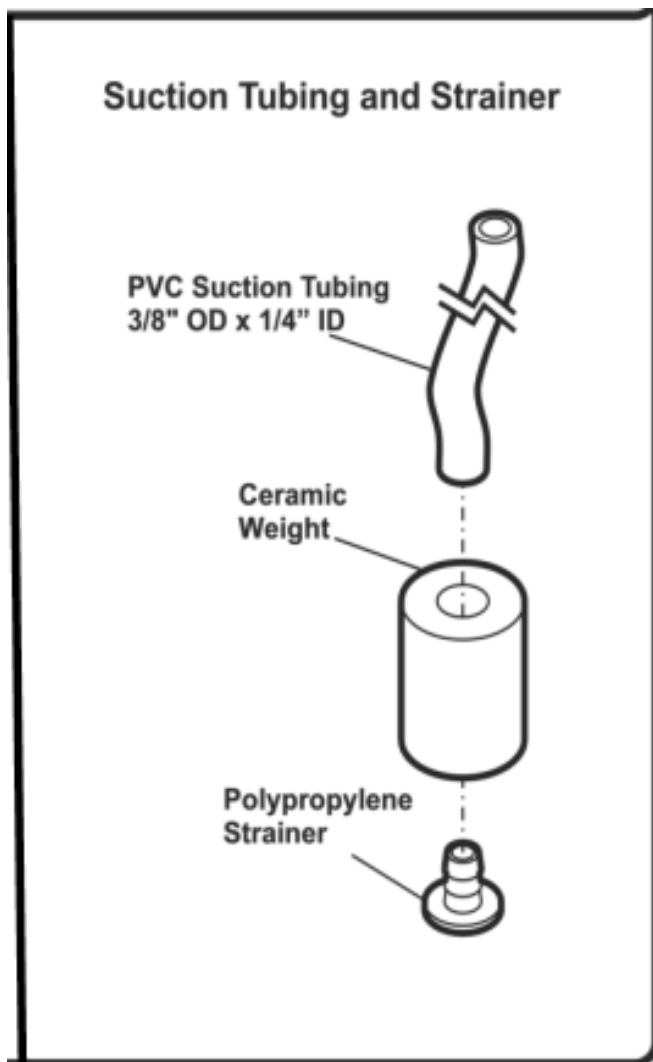
FXM3:




2.3 Installing Suction Strainer


	Proper eye and skin protection must be worn when installing and servicing pump.
	This pump has been evaluated for use with water only.

Suction tube strainer, dimensions valid for FXM2 only




2.4 Input Power Connections

	WARNING!
	Electrocution hazard.
	Cord connected models are supplied with a grounding conductor and grounding-type attachment plug. To reduce risk of electric shock, be certain that it is connected only to a properly grounded, grounding-type receptacle. Disconnect electricity before removing the termination box cover.

	Electrical connections and grounding (earthing) must conform to local wiring codes.
---	---

- Be certain to connect pump to proper supply voltage. Using incorrect voltage will damage pump and may result in injury. Voltage requirement is printed on pump serial label.
- Input power range is 96VAC to 264VAC 50/60 Hz.
- Voltage Selection is automatically detected and adjusted by power supply. No mechanical switch necessary.
- Use voltage your power cord is rated for.
- Cord connected models are supplied with a ground wire conductor and a grounding type attachment plug (power cord). To reduce risk of electric shock, be certain that power cord is connected only to a properly grounded, grounding type receptacle.
- Never strap control (input / output) cables and power cables together.
- Power Interruption: This pump has an auto-restart feature which will restore pump to operating state it was in when power was lost.

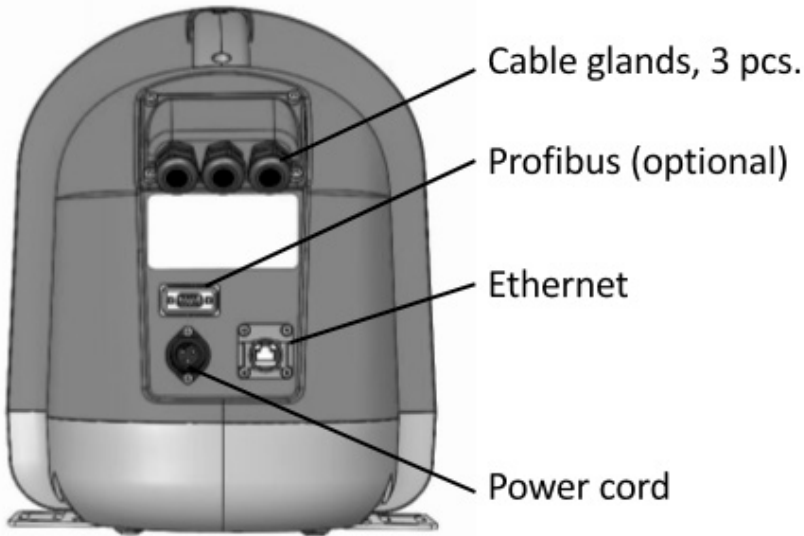
	When in doubt regarding your electrical installation, contact a licensed electrician.
---	---

Power cord installation to the pump:

- Due to regulations Amphenol power cord connection to the pump (see page 14) has been secured with Loctite 425 thread locking.
- If you have to open this connection, please use a tool, required max torque is 0.5Nm (4 in.-lbs).
- When installing the cord insert the Amphenol connector plug into the Amphenol power connector on pump back side, notice the pin assignment in the connector, see page 14.
- Rotate the connector nut in the cable to secure connection tightness, use Loctite 425 locking.

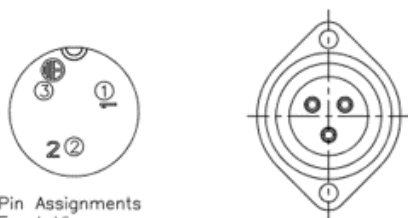
TERMINATION BOX COVER

POWER CORD OPTIONS



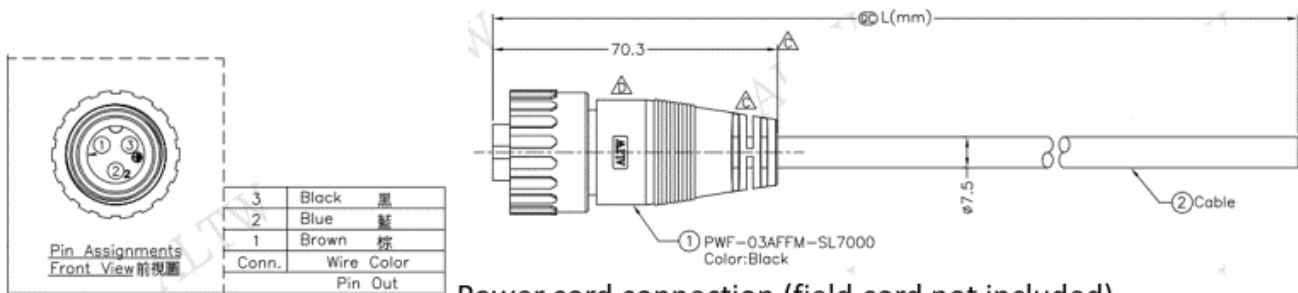
Cable and conduit connectors included

QTY.	DESCRIPTION
3	A M20 CABLE GLAND, ACCEPTABLE CABLE DIAMETER FROM 7 TO 13 MM
1	B POWER CORD CONNECTOR PWF-03PMMS-SC7001
1	C ETHERNET CONNECTOR RJ45
1	D PROFIBUS CONNECTOR (IN FUTURE OPTION)

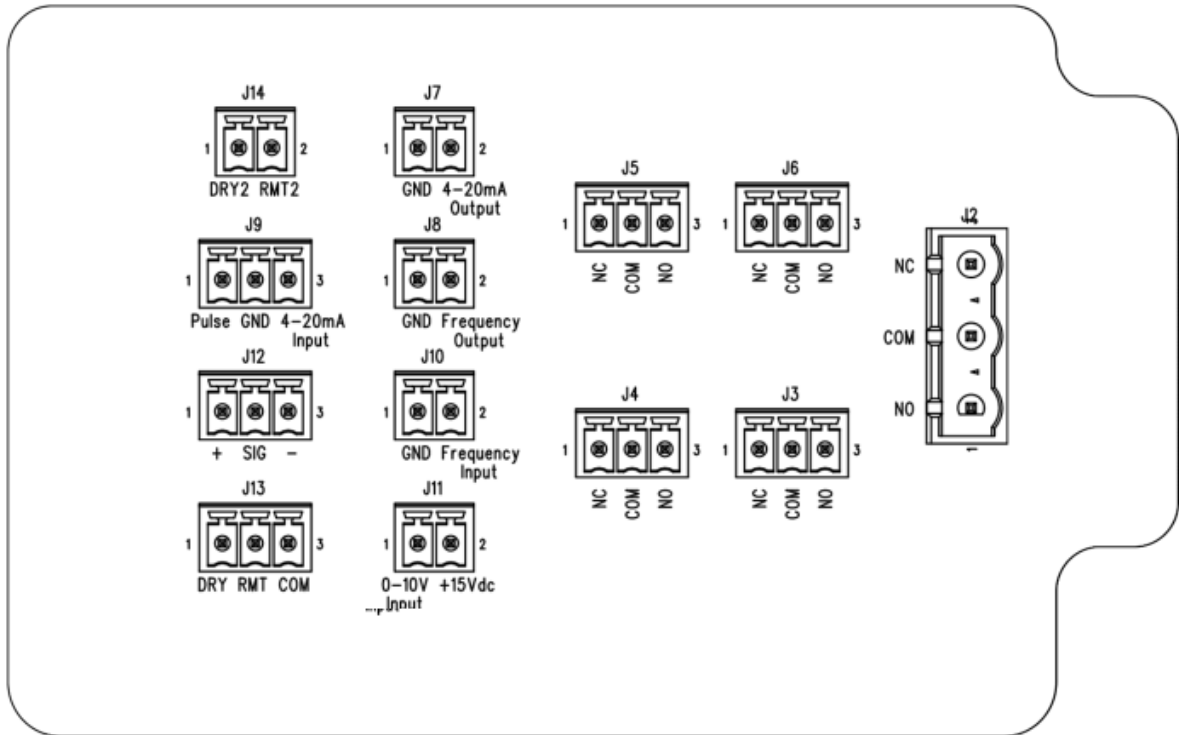


Amphenol Power Cord Connection, field installation

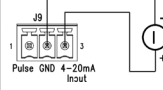
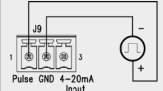
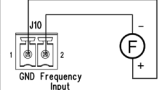
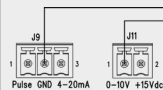
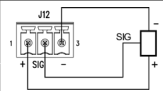
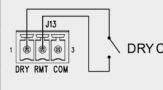

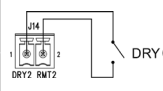
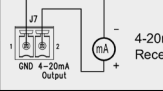
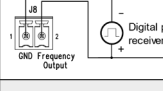
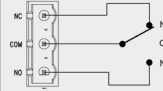
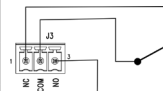
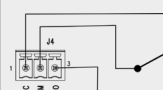
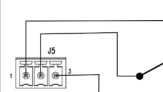
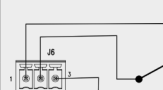
Amphenol PWF-03PMMS SC7001 connection in pump



2.5 WIRING TERMINALS AND I/O SCHEMATICS



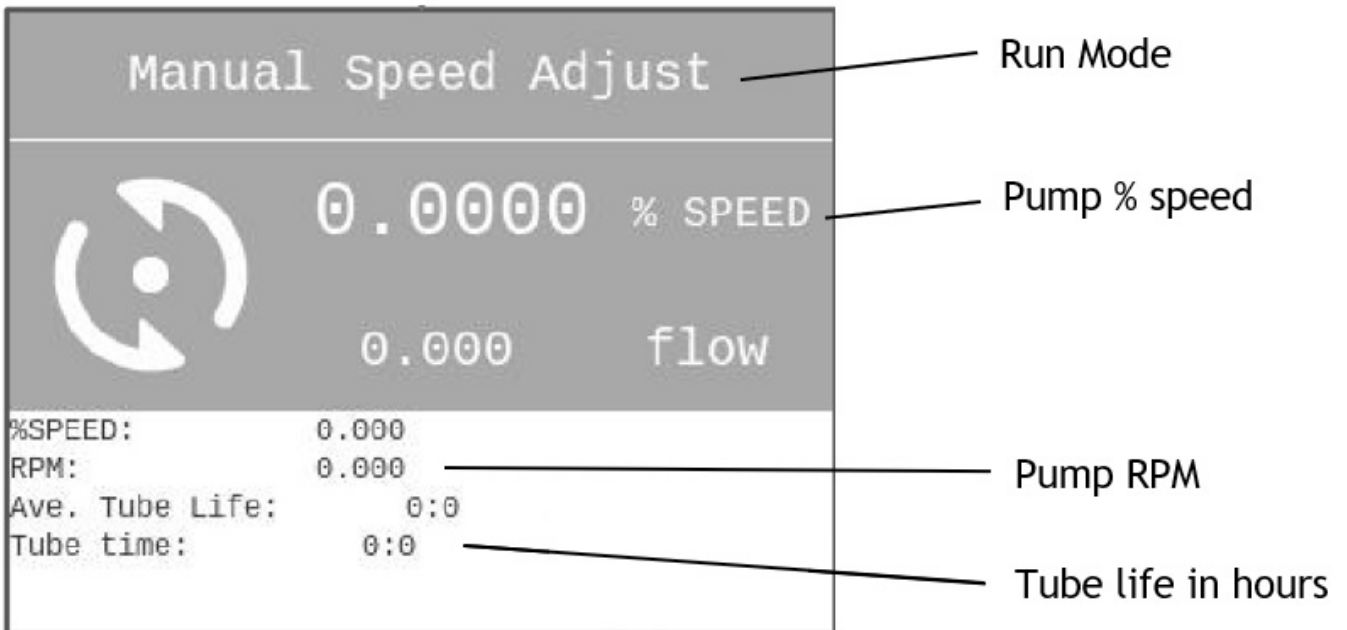
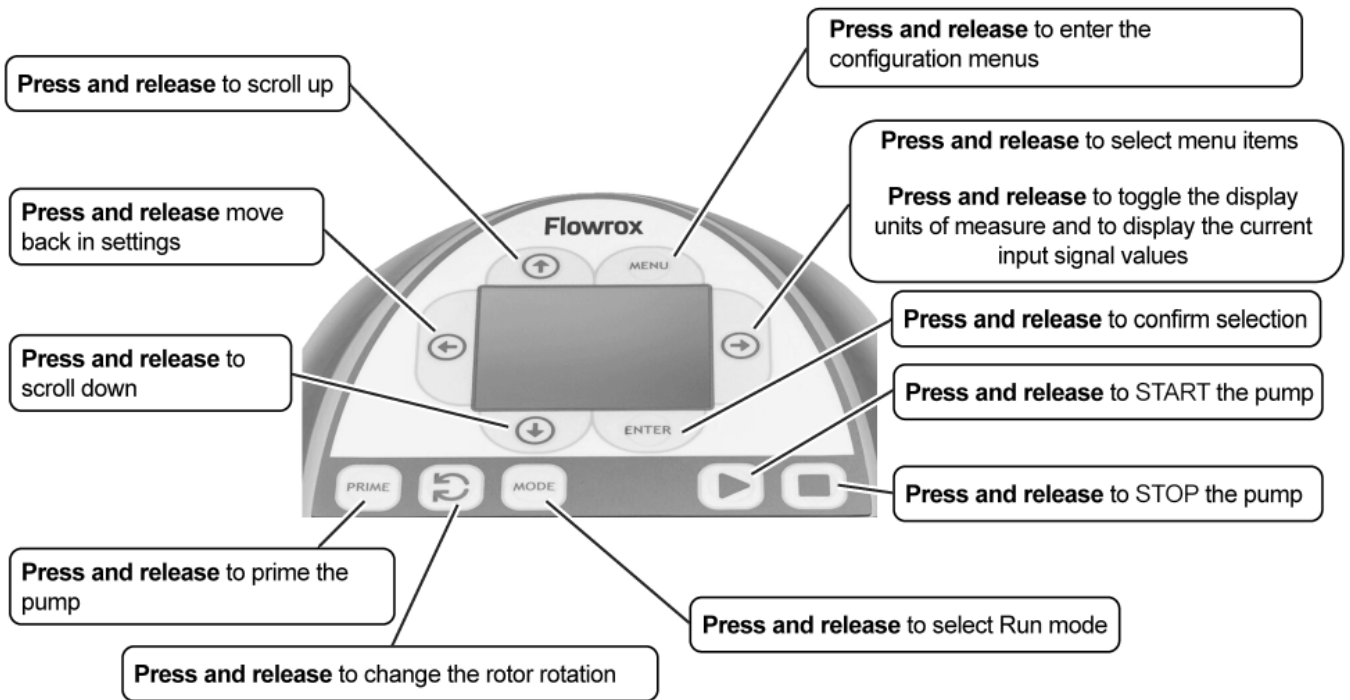
Connector box layout

FUNCTION	TERMINAL	PIN#	PIN NAME	RATING	ELECTRICAL SP.		
Input: 4-20 mA	J9	3	4-20mA input	(+) positive	120 Ohm impedance, non-powered loop	 Active 4-20mA Transmitter source	
		2	GND	(-) negative			
Input: Pulse	J9	1	Pulse	(+) positive	high: 2 to 30 VDC low: < 0,7 VDC Rising edge triggered	 Pulse Transmitter source	
		2	GND	(-) negative			
Input: Frequency, AC sine wave, TTL, CMOS	J10	2	Frequency input	(+) positive	0-1000 Hz high: 2 to 30 VDC low: < 0,7 VDC	 Frequency Transmitter source	
		1	GND	(-) negative			
Input: 0-10V DC	J11	1	0-10V input	(+) positive	Max load 50 mA	 0-10 VDC Transmitter source	
		2	+15VDC	(+) positive			
	J9	2	GND	(-) negative			
Input: FVS System	J12	2	SIG	(+) positive	SIG high: 2 to 30 VDC SIG low: < 0,7 VDC	 FVS Sensor	
		1	+	(+) positive	+5V		
		3	-	(-) negative	GND		
Input: Remote 1	J13	2	RMT	(+) positive	RMT high: 2 to 30 VDC RMT low: < 0,7 VDC	 DRY Contact	
		1	DRY	(+) positive	5 VDC / 1kOhm		 WET Contact Ext DEVICE 2-30VDC
		3	COM	(-) negative	GND		
Input: Remote 2	J14	2	RMT2	(+) positive	RMT2 high: 2 to 30 VDC RMT2 low: < 0,7 VDC	 DRY Contact	
		1	DRY2	(+) positive	5 VDC / 1kOhm		
Output: 4-20 mA	J7	2	4-20mA output	(+) positive	900 Ohm load max.	 4-20mA Receiver, 900 ohm max load	
		1	GND	(-) negative			
Output: Frequency	J8	2	Frequency output	(+) positive	open collector 0-1000 Hz 50% duty cycle	 Digital pulse receiver circuit	
		1	GND	(-) negative			
Output: Relay, 6 Amp	J2	1	NO	normally open	Form C 6 Amp max at 250 VAC, 2 Amp max at 24 VDC		
		2	COM	common			
		3	NC	normally closed			
Output: Contact Closure 1	J3	1	NC	normally closed	Form C 0,5 Amp max at 125 VAC, 2 Amp max at 30 VDC		
		2	COM	common			
		3	NO	normally open			
Output: Contact Closure 2	J4	1	NC	normally closed	Form C 0,5 Amp max at 125 VAC, 2 Amp max at 30 VDC		
		2	COM	common			
		3	NO	normally open			
Output: Contact Closure 3	J5	1	NC	normally closed	Form C 0,5 Amp max at 125 VAC, 2 Amp max at 30 VDC		
		2	COM	common			
		3	NO	normally open			
Output: Contact Closure 4	J6	1	NC	normally closed	Form C 0,5 Amp max at 125 VAC, 2 Amp max at 30 VDC		
		2	COM	common			
		3	NO	normally open			

Connector specifications

3 How To Operate FXM

FXM Control Panel – Button Operation



A sample of pump displays showing items on main display.

3.1 Menu Navigation

Use MENU button to enter menu for setting up pump.

Use UP or DOWN arrows to navigate through menu.

Active option appears on pump display in inverse text.

Arrow symbol signifies top of a menu tree. This means you can go further within menu.

Within Menu of pump, each screen you enter will have a title located along top. This will display the menu that is currently active, or this will be the setting you are configuring.

To back out of menu, select ← **Back** line located at end of list. Then press ENTER button. This will take you back one level.

When menu list extends above or below height of display, a scroll bar will appear on left side. Press DOWN arrow to scroll down to end of list to see a list of all available options.

Scroll bar example:

While making a selection where only one choice is allowed, you will see a radio button.

Radio button example:



Black tick shows item is selected



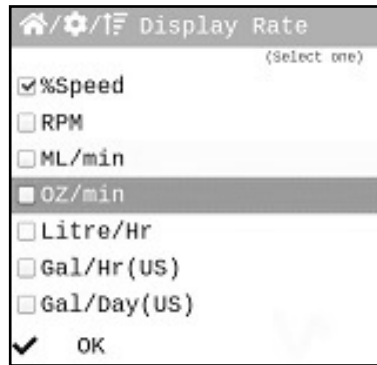
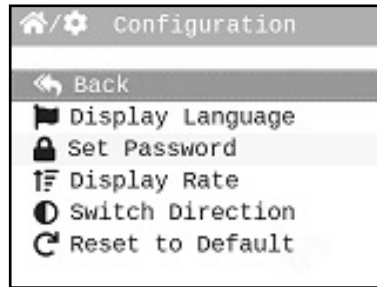
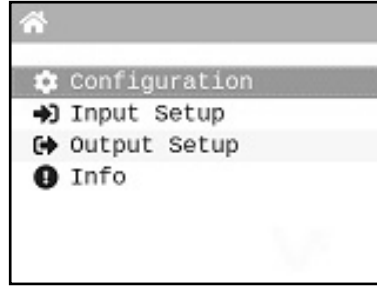
Outline with no tick means item is not selected

In a screen where you are making changes, you will see the mark **OK** located at bottom of list. You must select **OK** in order to leave screen (whether you made a change or not). Selecting **OK** will take you back to parent level.

When inputting a numerical value, use UP or DOWN arrow to scroll through 0 - 9. To move over to next digit use RIGHT arrow. If you pass your desired digit, you can continuously press RIGHT arrow until you scroll reach to your desired digit.

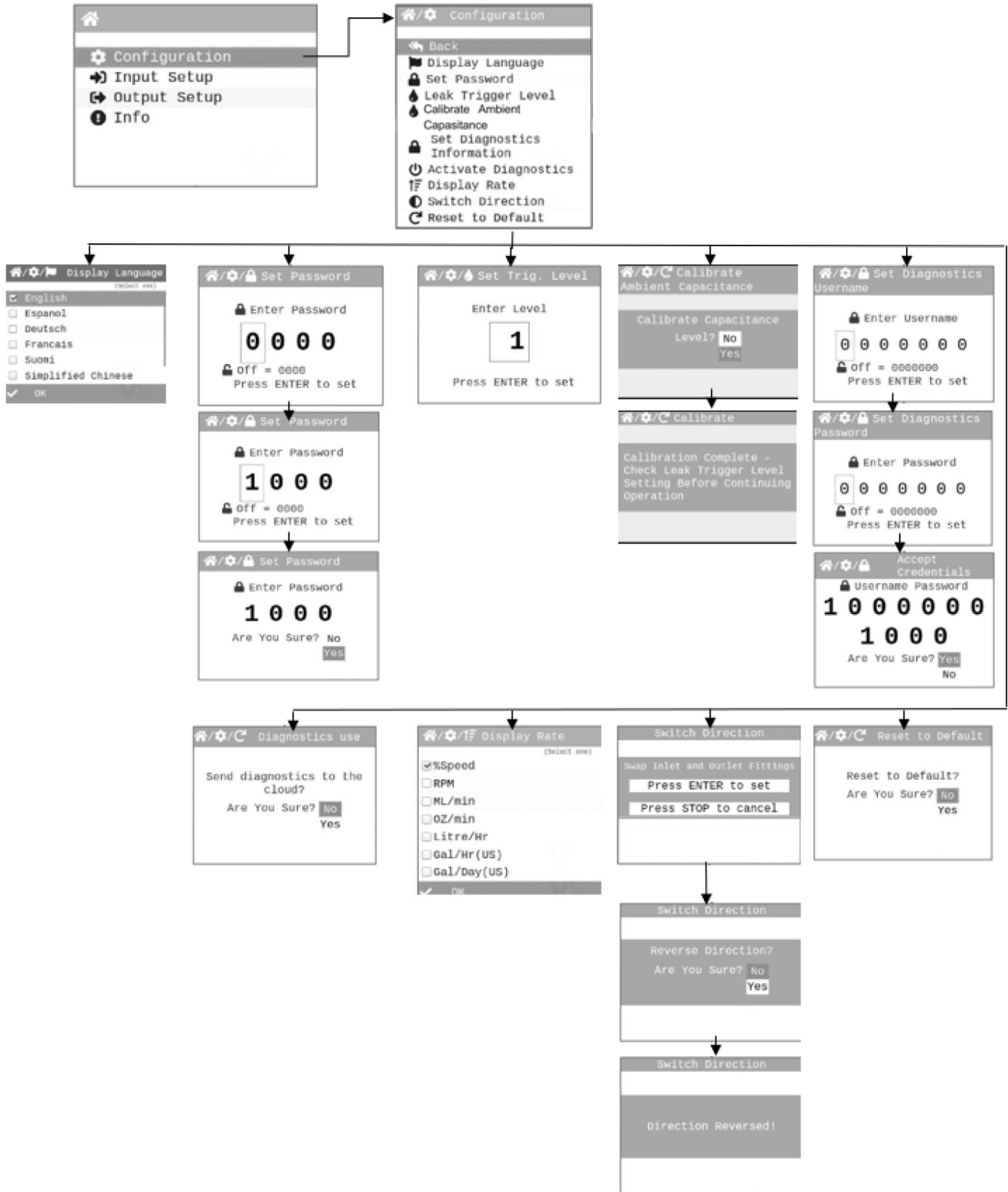
Numeric value example: **0000**

Sample screen shots



3.2 Configuration Menu

Below is menu structure for Configuration screens.



Language Selection

Press MENU button to enter menu structure for setting up pump.

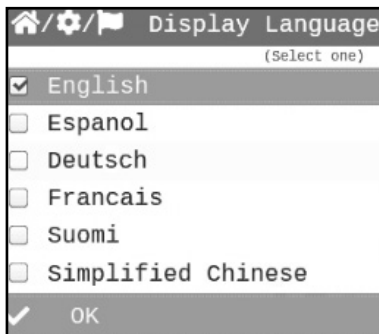
Select Configuration and Press ENTER button.

Select Display Language and Press ENTER button.

Select your desired language, then Press ENTER.

Select OK at bottom of list to confirm your selection. Press ENTER button.

Select ←Back on following screens to move back up to desired menu location.



Set Password

Press MENU button to enter menu structure for setting up pump.

Select Configuration and Press ENTER button.

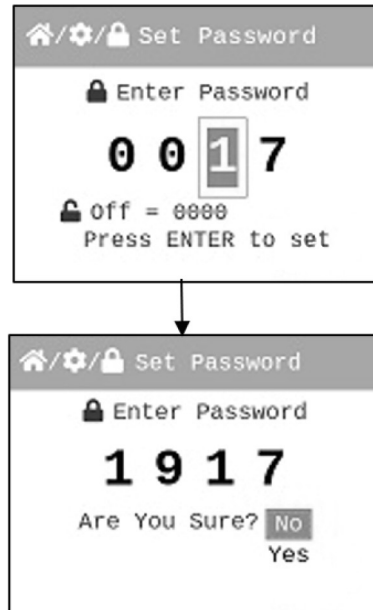
Select Set Password and Press ENTER button.

Set your desired number, then Press ENTER.

Note: Default is 0000.

Select Yes at bottom of list to confirm your selection. Press ENTER button.

Select ←Back on following screens to move back up to desired menu location.



Set Trigger Level

The FXM is equipped with a non-contact Tube Leak Detection (TLD) System which is designed to stop pump and provide an output alarm (see Output menu) in the event pump tube should rupture and chemical enters pump head. System is capable of detecting presence of a large number of chemicals including Sodium Hypochlorite (Chlorine), Hydrochloric (muriatic) Acid, Sodium Hydroxide, and many others. System will not be triggered by water (rain, condensation, etc.) or silicone oil (roller and tubing lubricant).

If system has detected chemical, pump tube must be replaced and pump head and roller assembly must be thoroughly cleaned. Failure to clean the roller assembly will void warranty.

If TLD alarm occurs, pump will stop, close an alarm output (if configured), and screen will flash TLD with an alarm icon.

Leakage Trigger Level setting:

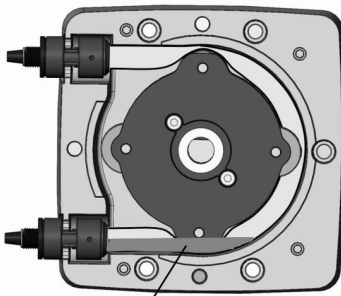
Press MENU button to enter menu structure for setting up pump.

Select Configuration and Press ENTER button.

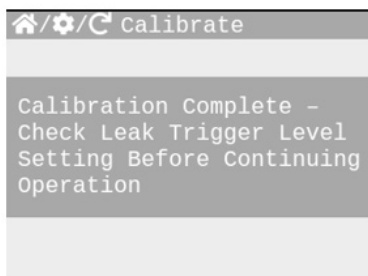
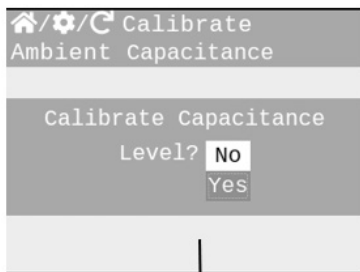
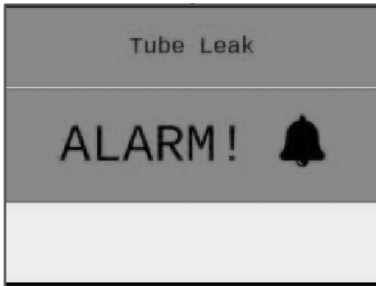
Select Set Trig. level and Press ENTER button.

Setting scale is 1-40. Set your desired number for Leakage Trigger setting, then Press ENTER. Factory setting is 12.

Select ←Back on following screens to move back up to desired menu location



CHEMICAL FROM TUBE LEAK



Capacitance calibration

Tube Leak Detection (TLD) operation is based on capacity measurement at pump head. Once the ambient (base) capacitance is set by the calibration feature, that value is the 0 point in the scale and then there is a 1-40 trigger level setting that spreads the sensing range across those settings. The default setting above the base capacitance is [12]. Depending on how capacitive the fluid is this can be raised or lowered to tune the trigger sensitivity.

Examples when Ambient Capacitance should be calibrated:

1. Changes to the pump head or tube configuration.
2. Changes in the application installation location or conditions.

User Selects 'Yes' and presses [ENTER] to calibrate and the pump responds by reading the capacitance readings from the sensor. Once that level is read (e.g. 100ms) the pump will assign the base capacitance level as this value [+] 30ms to avoid false trigger levels. This level is set as the baseline capacitance.

NOTICE: Check Set Trigger Level after calibration.

NOTICE: It is recommended to ensure proper leak triggering that the sensor be tested with a small amount of actual process chemical. This will help with fine tuning the trigger sensitivity. All safety precautions and proper personal protection equipment should be used when working with corrosive fluids.

Set Diagnostics Username

Press MENU button to enter menu structure for setting up pump.

Select **Configuration** and Press ENTER button.

Select **Set Diagnostics Information** and Press ENTER button.

Set your desired username number, then Press ENTER.

Note: Off is 0000000.

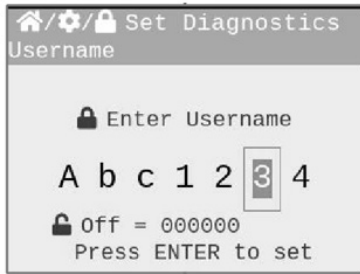
Set your desired password number, then Press ENTER.

Note: Off is 0000000

Select **Yes** at bottom of list to confirm your selection. Press ENTER button.

Select ←Back on following screens to move back up to desired menu location.

NOTE: For features in Set Diagnostics Username and Diagnostics Use, please contact Valmet Flow Control Oy



Diagnostics Use

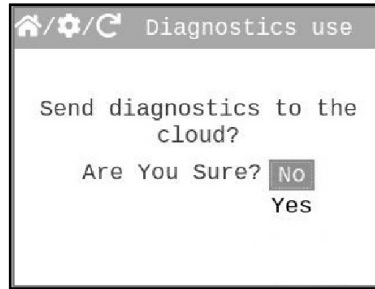
Press **MENU** button to enter menu structure for setting up pump.

Select **Configuration** and Press **ENTER** button.

Select **Activate Diagnostics** and Press **ENTER** button.

Select **Yes** at bottom of list to confirm your selection. Press **ENTER** button.

Select ←Back on following screens to move back up to desired menu location.



Display Rate (Units of Measure)

By default, pump will display %Speed (motor speed) and **RPM**. It is recommended you select an additional **Display Rate**. After selecting another **Display Rate** (such as ML/min), pump will still display %Speed and RPM along with your selected Display Rate.

Press **MENU** button to enter menu structure for setting up pump.

Select **Configuration** and Press **ENTER** button.

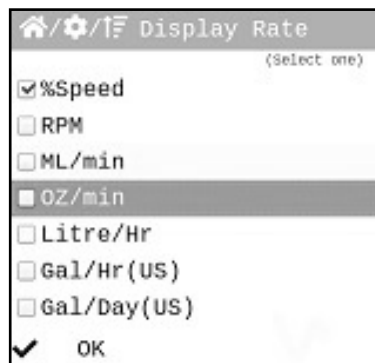
Select **Display Rate** and Press **ENTER** button.

Select your desired Display Rate (unit of measure).

Note: %Speed and RPM will always be active and available to view when pump is in operation.

Select **OK** at bottom of list to confirm your selection and to return back to previous screen. Press **ENTER** button.

Select ←Back on following screens to move back up to desired menu location.



Switch Direction

This will switch pump rotation direction.

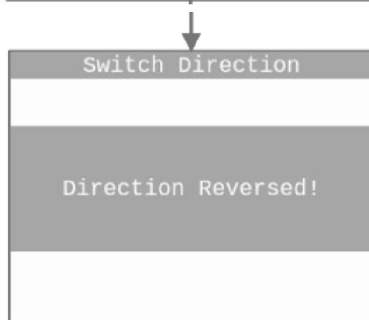
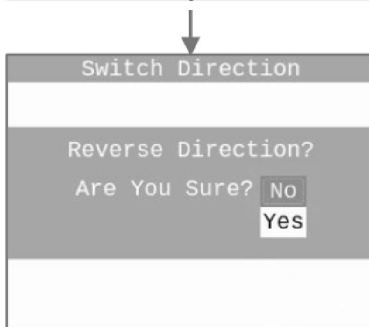
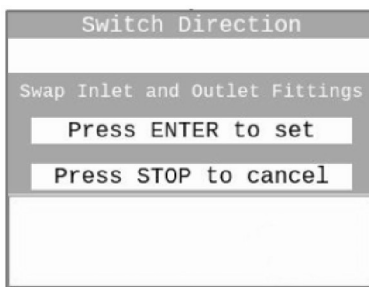
Press **MENU** button to enter menu structure for setting up pump.

Select **Configuration** and Press **ENTER** button.

Select **Switch Direction** and Press **ENTER** button.

Select **No** or **Yes**, then **ENTER** button.

Select **←Back** on following screens to move back up to desired menu location.



Reset Factory Defaults

This will reset pump to factory defaults. This will restore pump to original configuration when it left the factory.

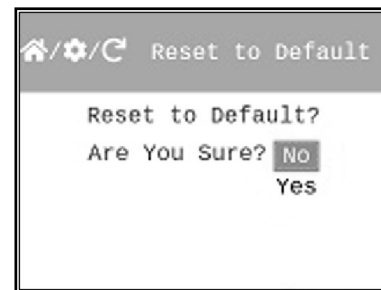
Press **MENU** button to enter menu structure for setting up pump.

Select **Configuration** and Press **ENTER** button.

Select **Reset to Default** and Press **ENTER** button.

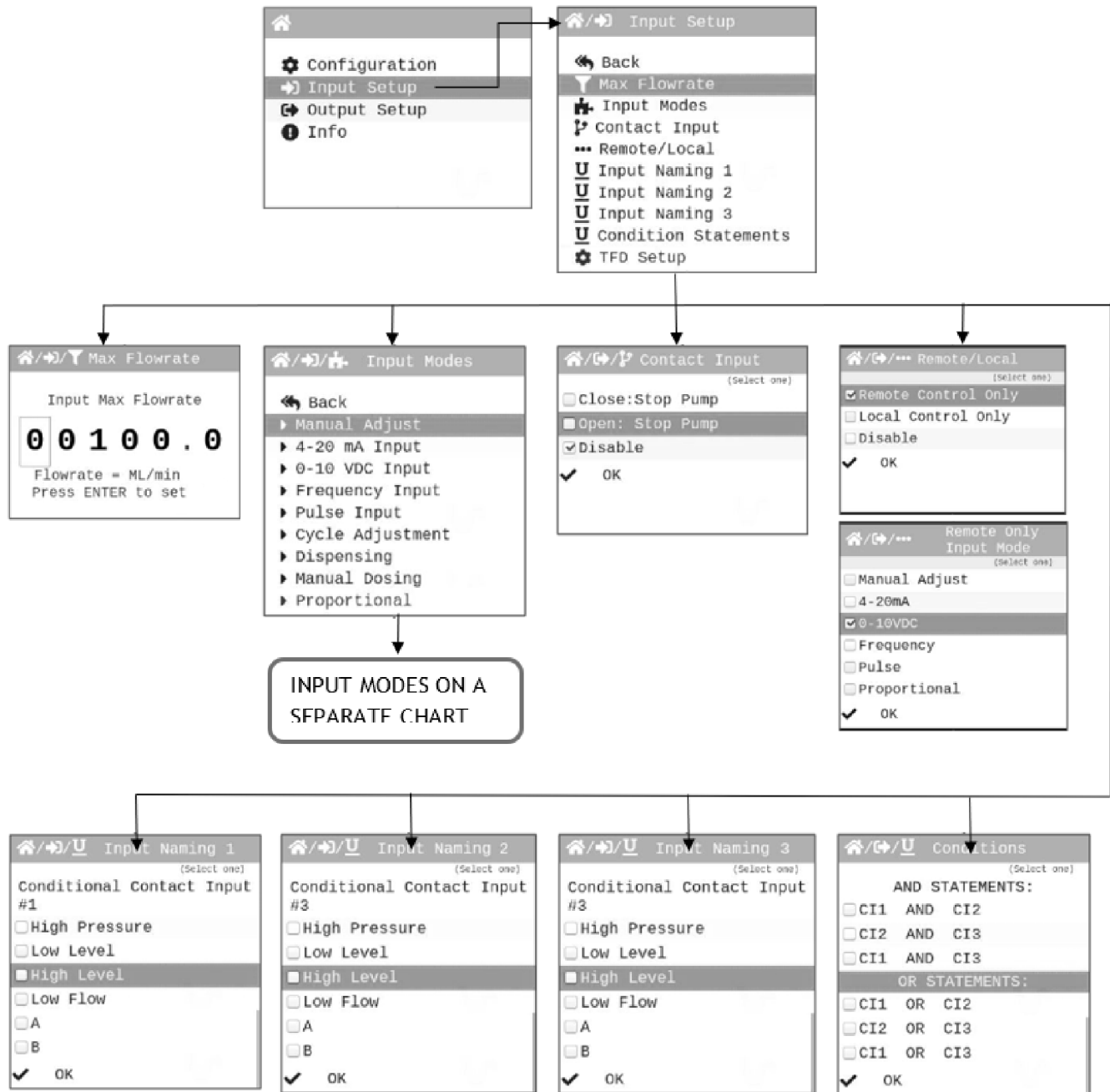
Select **No** or **Yes**, then **ENTER** button.

Select **←Back** on following screens to move back up to desired menu location.



4 Input Setup

Below is the menu structure for the INPUT SETUP selection.



INPUT MODE CHART

Home/Back/Menu Input Modes

- Back
- Manual Adjust
- 4-20 mA Input
- 0-10 VDC Input
- Frequency Input
- Pulse Input
- Cycle Adjustment
- Dispensing
- Manual Dosing
- Proportional



4.1 MAX Flowrate (output calibration)

The MAX Flowrate value is equal to the pump's measured fluid output in millilitre per minute, at the 100% motor speed adjustment setting. The pump uses the MAX flow rate value to calculate motor speed for various operating functions and to display output values.

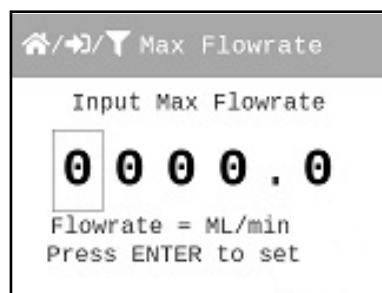
Each FLOWROX pump is calibrated at the factory and shipped with a calibrated pump tube assembly installed. The MAX flow rate value can be adjusted at any time. To achieve high accuracy, a field calibration under the actual operating conditions should be performed and the Max Flowrate value changed to reflect the calibrated amount. Multiply the **Max Flowrate** value by the percentage of error at your calibrated flow rate to obtain the new **Max Flowrate** value.

Select **Max Flowrate** and Press ENTER button.

Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.



Select **←Back** on the main menu screen to exit the menu structure and enter the run mode.

Every pump tube assembly model number has a published maximum flow rate value which is based on laboratory tests pumping water at room temperature at 36" suction lift against 0 psi back pressure. Your actual output may vary due to fluid viscosity, fluid temperature, suction lift height, piping system layout, manufacturing tolerances and to a lesser degree, variations in system pressure and tubing wear.

To achieve high accuracy, the pump's output should be measured (calibrated), and the MAX Flowrate value (in millilitre per minute) updated.

Conditions that require calibration:

- At the initial pump start up.
- When a new tube assembly is installed. Run the pump with or without fluid for approximately 30 minutes prior to calibration.

- When the piping system configuration is changed.
- When the suction lift height is changed.
- Periodically during the life of the tube. Output variances are most noticeable prior to tube failure.

To calculate the Max Flowrate:

To determine the amount of error at your output setting, divide the actual output amount by the indicated output. Then multiply the resulting percentage of error by the Max Flowrate value currently showing in the pump.

Example: If the pump display indicates the output is 170 ml/min but the actual measured output is 160 ml/min, calculate the percentage of error by: $160/170 = 0.941$. Multiply the **Max Flowrate** value by 0.941 and enter this new value.

Manual Adjust (manual speed adjust)

Used to manually control speed of pump. Use up and down arrows to adjust the speed while the pump is running or set % (percent) Motor Speed in this menu.

Press SELECT RUN MODE button until **Manual Speed Adjust** is displayed in the top line of the display.

To configure the pump output speed, navigate to **Manual Speed Adjust** menu by pressing MENU button, then selecting Input Setup, Input Modes, and then **Manual Adjust**.

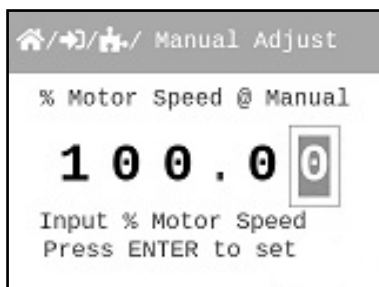
Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

To navigate back out of the menu structure select < Back at bottom of every screen menu until you see Run Mode screen displayed.

Tip! This feature can be combined with Contact Input feature to allow for remote Start and Stop of pump. Can be used with PLC, foot pedal, push button, or other external controls.



4 – 20 mA Input

Used to remotely control pump with an incoming 4-20 mA signal.

Default settings:

4 mA = 0% motor speed

20 mA = 100% motor speed

Press SELECT RUN MODE button until **4 – 20 mA Input** is displayed in the top line of the display.

To configure the pump, navigate to **4 – 20 mA Input** menu by pressing MENU button, then selecting Input Setup, Input Modes, and then **2 – 20 mA Input**.

Press UP or DOWN arrow to scroll through 0 – 9 on selected digit.

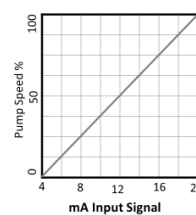
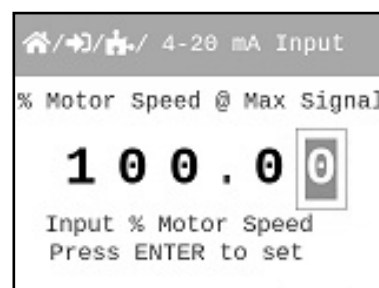
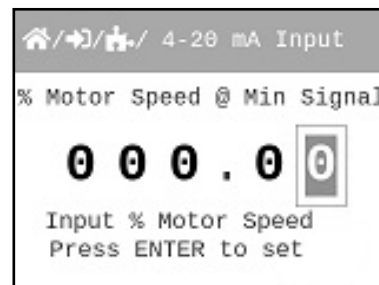
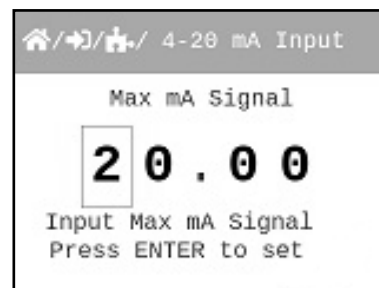
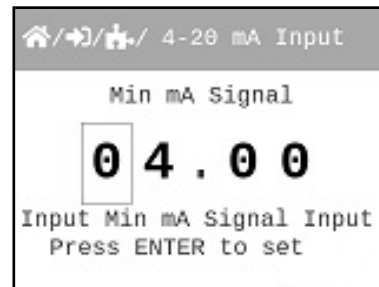
Press RIGHT arrow to scroll over to next digit to right. If

you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

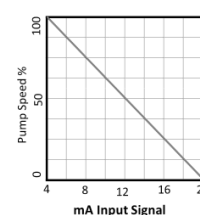
Press ENTER to save changes.

Continue this process until all four screens have been configured.

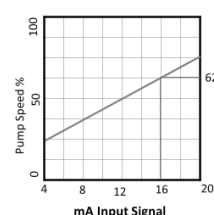
To navigate back out of the menu structure you must select < Back at bottom of every screen menu until you see Run Mode screen displayed.



Example A:
4mA = 0% Pump Output
20mA = 100% Pump Output



Example B:
4mA = 100% Pump Output
20mA = 0% Pump Output



Example C:
4mA = 25% Pump Output
16mA = 62.5% Pump Output

0 – 10 VDC Input (Volt DC)

Used to remotely control pump with an incoming 0-10 VDC signal.

Default settings:

0 VDC = 0% motor speed

10 VDC = 100% motor speed

Press SELECT RUN MODE button until **0 – 10 VDC Input** is displayed in the top line of the display.

To configure the pump, navigate to **0 – 10 VDC Input** menu by pressing MENU button, then selecting Input Setup, Input Modes, and then **0 – 10 VDC Input**.

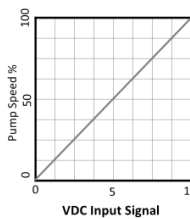
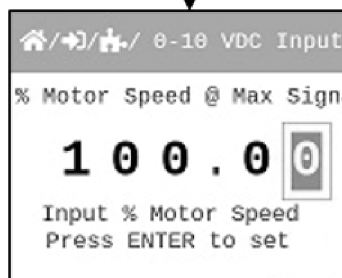
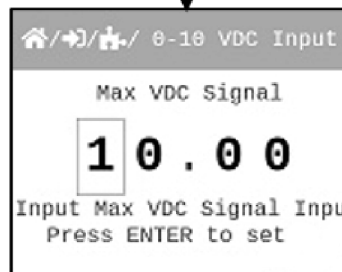
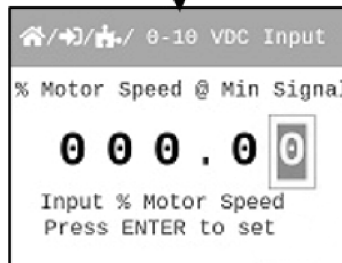
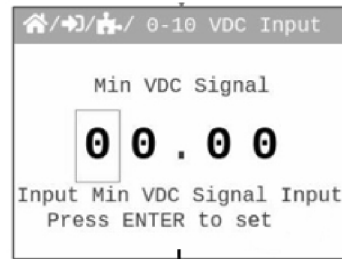
Press UP or DOWN arrow to scroll through 0 – 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

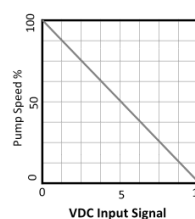
Press ENTER to save changes.

Continue this process until all four screens have been configured.

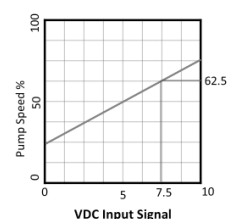
To navigate back out of the menu structure you must navigate back out of menu structure. To do this you must select ← Back at bottom of every screen menu until you see Run Mode screen displayed.



Example A:
0 VDC = 0% Pump Output
10 VDC = 100% Pump Output



Example B:
0 VDC = 100% Pump Output
10 VDC = 0% Pump Output



Example C:
0 VDC = 25% Pump Output
7.5 VDC = 62.5% Pump Output

Frequency Input (Hz)

Used to remotely control pump with an incoming high speed frequency signal. Typically used with flow meters or other external devices.

Default settings:

0 Frequency (Hz) = 0% motor speed

1000 Frequency (Hz) = 100% motor speed

Press SELECT RUN MODE button until **Frequency Input** is displayed in the top line of the display.

To configure the pump, navigate to **Frequency Input** menu by pressing MENU button, then selecting Input Setup, Input Modes, and then Frequency Input.

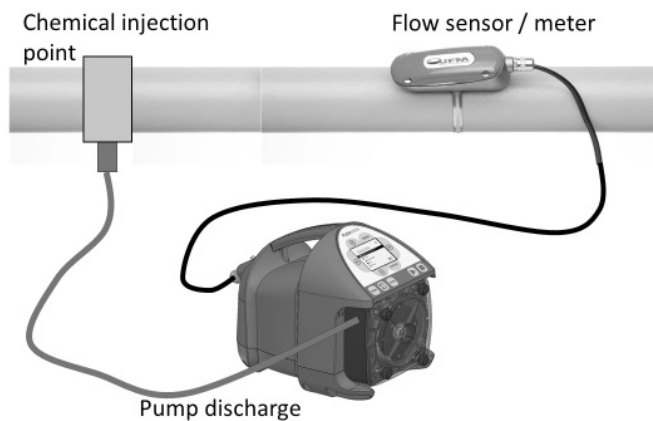
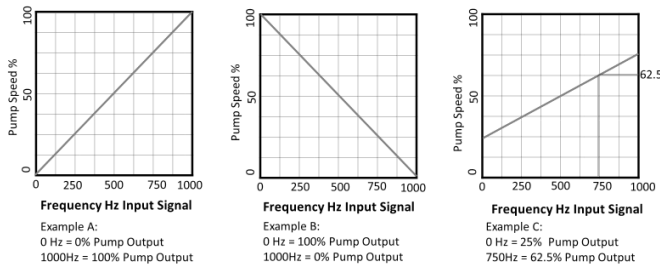
Press UP or DOWN arrow to scroll through 0 – 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

Continue this process until all four screens have been configured.

To navigate back out of the menu structure you must navigate back out of menu structure. To do this you must select ←Back at bottom of every screen menu until you see Run Mode screen displayed.



Pulse Batch Input (low speed pulse)

Used to remotely control pump with an incoming pulse signal. Can be used with an external foot pedal, a water meter, a PLC, contact closure, or other low speed pulse devices.

Default settings:

1 Pulse = 100% motor speed for 2.5 seconds

Press SELECT RUN MODE button until **Pulse Batch** is displayed in the top line of the display.

To configure the pump, navigate to **Pulse Batch** menu by pressing MENU button, then selecting Input Setup, Input Modes, and then **Pulse Batch**.

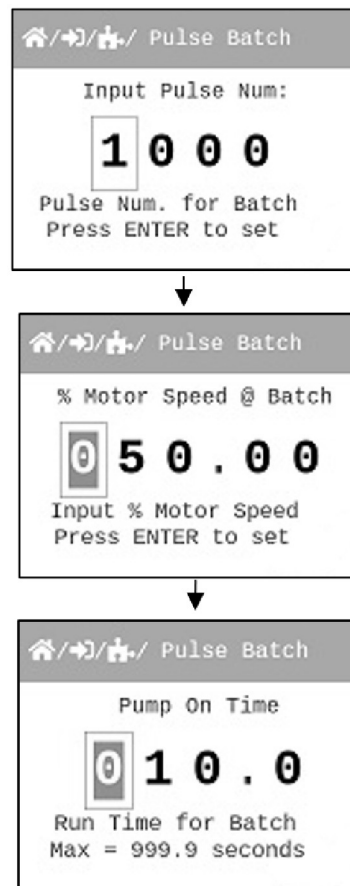
Press UP or DOWN arrow to scroll through 0 – 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

Continue this process until all four screens have been configured.

To navigate back out of the menu structure, you must select ← Back at bottom of every screen menu until you see Run Mode screen displayed.



Manual Cycle Adjust (repeating cycle timer)

Used to run at a pre-selected motor speed for a specified run time. This cycle will repeat itself using a repeating cycle timer.

Default settings:

100% motor speed for 1.5 seconds

Repeating cycle timer = 4 seconds

Press SELECT RUN MODE button until Manual Cycle Adjust is displayed in the top line of the display.

To configure the pump, navigate to Manual Cycle Adjustment menu by pressing MENU button, then selecting Input Setup, Input Modes, and then Cycle Adjustment.

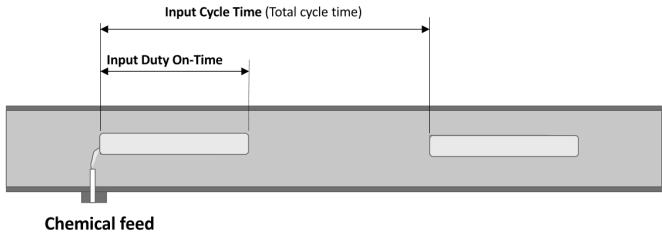
Press UP or DOWN arrow to scroll through 0 – 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

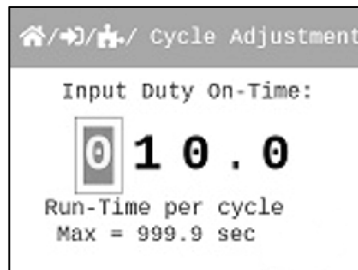
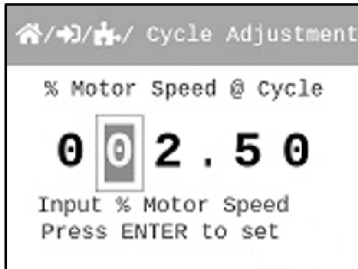
Continue this process until all three screens have been configured.

To navigate back out of the menu structure you must navigate back out of menu structure. To do this you must select ←Back at bottom of every screen menu until you see Run Mode screen displayed.



Graphical representation of Manual Cycle Adjust injection characteristics.

Note: Your chemical or solution is mixed in fluid. This image is only illustrating feed characteristics.



Dispensing

Configure any dispensing amount or sample size and pump will repeat it on command by pressing START button. Great for accurate single shot dispensing of a pre-configured volume.

Default settings:

1000 milliliters

50% pump speed

Press SELECT RUN MODE button until **Dispensing** is displayed in the top line of the display.

To configure the pump, navigate to **Dispensing** menu by pressing MENU button, then selecting Input Setup, Input Modes, and then **Dispensing**.

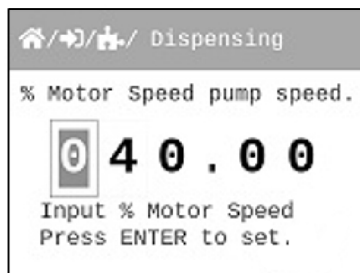
Press UP or DOWN arrow to scroll through 0 – 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

Continue this process until all two screens have been configured.

To navigate back out of the menu structure, you must select ← Back at bottom of every screen menu until you see Run Mode screen displayed.



Manual Dosing

Used to configure Parts Per Million dosing to a system. This method can be used if treated fluid volume is a fixed amount (in Liters Per Minute). If treated fluid volume is variable (continuous change), then use of a flow meter is recommended along with pumps Proportional Mode (next Run Mode).

Default settings:

12.5% dose solution concentration

1.25 dose solution Specific Gravity

10 l/min (liters per minute) fluid volume to be treated

1.0 Parts Per Million to dose

Press SELECT RUN MODE button until **Manual Dosing** is displayed in the top line of the display.

To configure the pump, navigate to **Manual Dosing** menu by pressing MENU button, then selecting Input Setup, Input Modes, and then **Manual Dosing**.

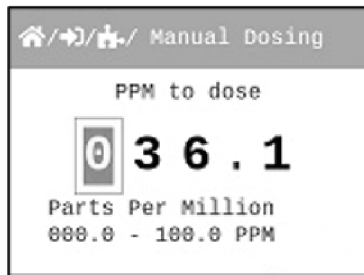
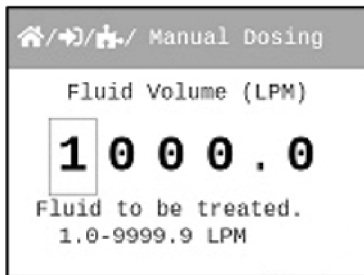
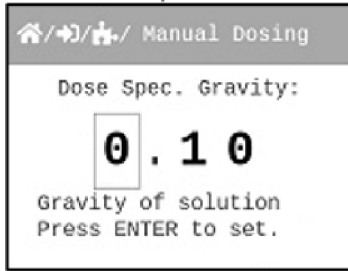
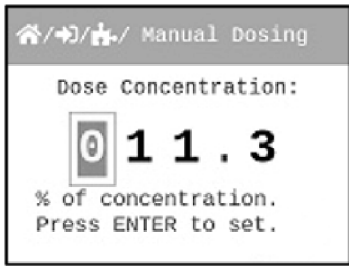
Press UP or DOWN arrow to scroll through 0 – 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

Continue this process until all four screens have been configured.

To navigate back out of the menu structure, you must select ← Back at bottom of every screen menu until you see Run Mode screen displayed.



Proportional Dosing

Used to configure proportional Parts Per Million dosing to a system. This method of proportional dosing is based off input pump is receiving from an external flow meter. Flow meter must have a pulse output. You will need to refer to flow meter instruction manual to obtain K-factor for flow meter.

Default settings:

12.5% dose solution concentration

1.25 dose solution Specific Gravity

5.0 K-factor (Pulses Per Litre), see flow meter instruction manual

1.0 Parts Per Million to dose

Press SELECT RUN MODE button until **Proportional Dosing** is displayed in the top line of the display.

To configure the pump, navigate to **Proportional Dosing** menu by pressing MENU button, then selecting Input Setup, Input Modes, and then **Proportional**.

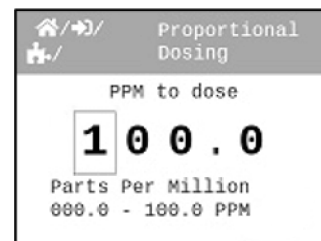
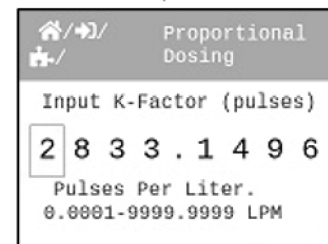
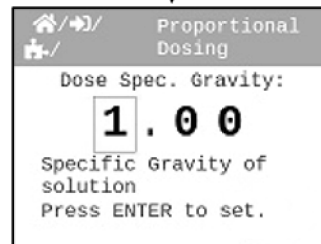
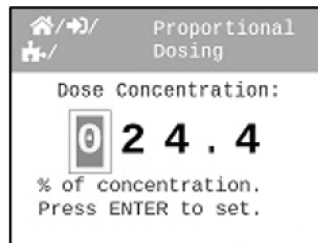
Press UP or DOWN arrow to scroll through 0 – 9 on selected digit.

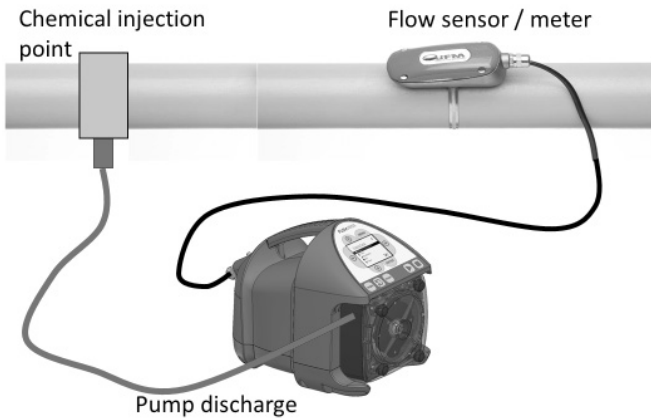
Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save the changes.

Continue this process until all four screens have been configured.

To navigate back out of the menu structure, you must select ← Back at bottom of every screen menu until you see Run Mode screen displayed.





4.2 Contact Input

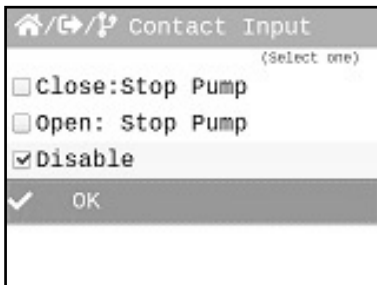
Used to remotely start and stop pump using a close=stop or open=stop signal. If pump should start on an open, then select “Close: Stop Pump” option. Can be used with an external foot pedal, a PLC, contact closure, or other similar external devices.

Default settings: Disable

CC Input Range: 6 – 30 VDC OR

Dry Contact Closure (no voltage required)

Navigate to **Contact Input** menu by MENU button, then selecting Input Setup, and then **Contact Input**.



Press UP or DOWN arrow to scroll through your options. Press ENTER to make a selection. You should then notice radio button (square box) is now filled in next to your selection.

Press DOWN arrow to scroll down to OK selection. Then press ENTER.

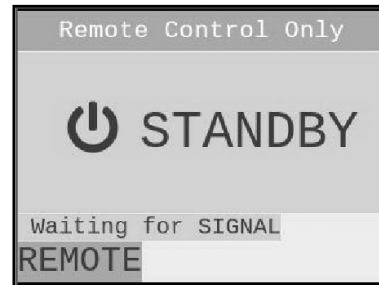
To navigate back out of menus, select ←Back and press the ENTER button at bottom of every screen menu until you see Run Mode screen displayed.

IMPORTANT: If Contact Closure Input is enabled, pump will display STANDBY if pump is in Stop mode via the Contact Closure. Please use caution in this mode. Pump can Start at anytime. If you must perform maintenance to the pump, Press STOP button.

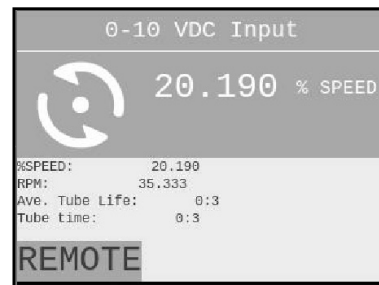
When Contact Input is enabled, the word Remote will be displayed on lower left side of screen at all times

***NOTE: YOU MUST SET THE “CC1 OR CC2” FORMAT UNDER THE CONDITIONAL LOGIC SECTION 4.5 TO ENABLE INPUT CONTROL.**

Signal stopped pump:



Signal started pump:

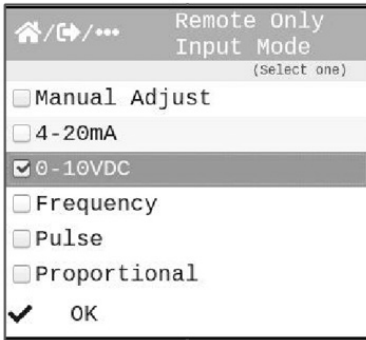
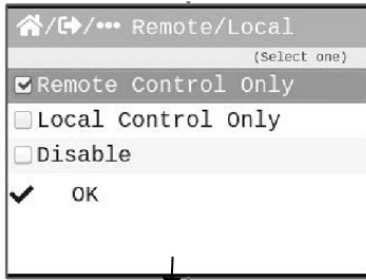


4.3 Remote/Local Control

The FXM can be configured for Remote control only, Local control only, or either (disabled).

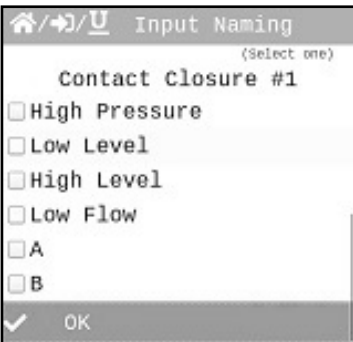
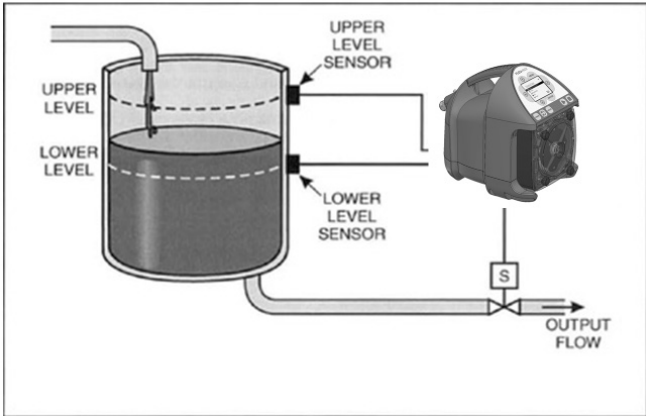
When set for Remote control only, all touch pad buttons except the menu button are disabled. To completely lock out the menu, configure a password (see page 20, Set Password). If REMOTE ONLY is selected, the user is prompted to select an input operating mode which must then be used when operating the pump.

When set for LOCAL CONTROL only, all input signals including the remote start/stop are disabled. Note that the “Contact Closure Input” menu setting (section 4.3) is switched to “disabled” while **LOCAL CONTROL ONLY** is selected. This menu setting will return to the previous setting when **REMOTE CONTROL ONLY** or **DISABLED** is selected.



4.4 Conditional Contact Input Naming

- Conditional Contact Inputs (CC) #1, #2, #3 and #4 can be named by selecting the factor from the Input listing.
- When contacts are closed or opened the Screen will Alarm and
- Indicate which input contact had a status change and show as an alarm condition.

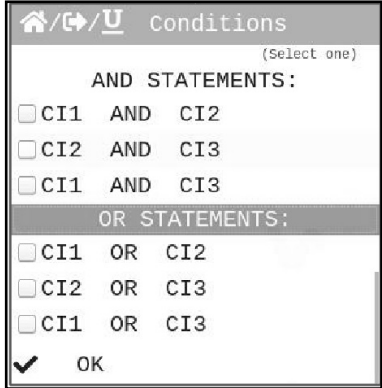


4.5 Conditional Logic Control

- Conditional Contact Inputs can be used to operate the pump in much the same way as a simple program controller.
- All other alarm conditions must be satisfactory before these functions can run.
- AND statements are related to two inputs that must be satisfied for the pump to be allowed to run.
- OR statements are related to using either one input or another to tell the pump to run.

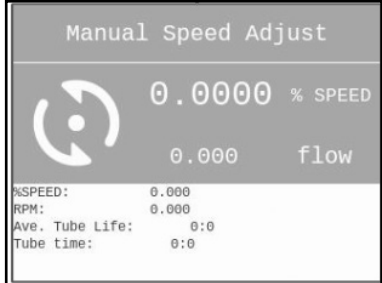
Example:

- Input 1 is a remote start/stop for the pump, “AND” Input 2 is an isolation valve with a limit switch, both the valve showing as open by the limit switch and the pump being told to run by the remote start/stop will then allow the pump to run.
- If either one of those conditions is not met, then the pump will not run.




Pump Tube Timer

The FXM has a built in Pump Tube Timer. Timer starts when rotor is rotating and stops when rotor is idle. THE TUBE TIMER IS ALWAYS DISPLAYED ON THE MAIN SCREEN
Screen will display current Pump Tube Time in run-time hours:minutes.

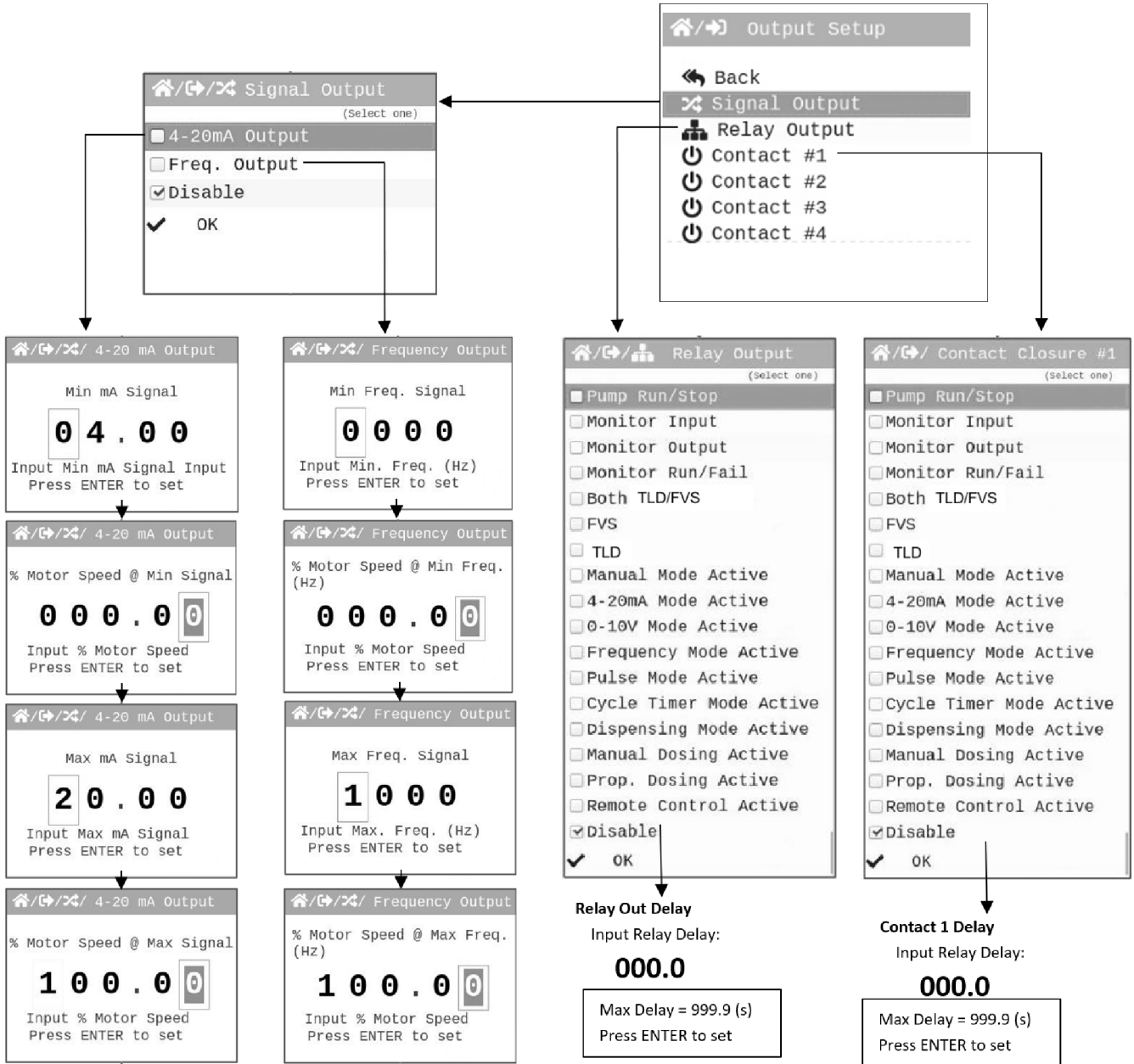


5 Output setup (alarm relays)



Contact #1 shown only. Contact #2, and Contact #3 use the same menu items.

Below is menu structure for Output Setup screens.



Description of Relay and Contact Closure Output triggers

Selection	Contact energizes when
Pump Run/Stop	Motor turning (roller assembly is rotating).
Monitor Input	Incoming analog or digital signal is not received or is out of range.
Monitor Output	Outgoing analog or digital signal not transmitted or is out of range.
Monitor Run/Fail	Motor fails to respond to commands from the internal controller.
Both TLD/FVS	Either TLD or FVS system triggers.
FVS	After the programmed delay time, pulses are not received from flow sensor.
TLD	Tube leak is detected by sensors in the head.
Active Mode	The selected run mode is currently activated.
Remote Active	Energized when Remote only is activated.
Reverse Alarm	The motor revolution is reversed (turning clock-wise).
General Error	A motor overload or other internal error has occurred.
Disable	Output alarm contact is disabled.

Continue this process until all four screens have been configured.

To navigate back out of menu structure you must select ←OK at bottom of every screen menu until you see Run Mode screen displayed.

5.1 Signal Output

Sends a configurable 4 - 20 mA or frequency (Hz) signal to another pump or external device. This feature can be used to control other pumps (in sync / proportionally), data logging systems, and other external devices for plant automation.

Output Setup menu structure, see page 39.

Default settings: Disable

Navigate to **Signal Output** menu by pressing MENU button, then selecting Output Setup, and then **Signal Output**.

Select your desired Signal output using UP or DOWN arrows.



Press ENTER to configure output signal.

Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

6 Pump Maintenance

	Always wear protective clothing, face shield, safety glasses and gloves when working on or near your metering pump. Additional precautions should be taken depending on solution being pumped. Refer to MSDS precautions from your solution supplier.
	Do not change the settings in the Maintenance Mode.

6.1 Routine Inspection and Maintenance

The pump requires very little maintenance. However, the pump and all accessories should be checked weekly. This is especially important when pumping aggressive chemicals. Inspect all components for signs of leaking, swelling, cracking, discoloration or corrosion. Replace worn or damaged components immediately.

Cracking, crazing, discoloration and the like during first week of operation are signs of severe chemical attack. If this occurs, immediately remove chemical from pump. Determine which parts are being attacked and replace them with parts that have been manufactured using more suitable materials.

6.2 How to Clean and Lubricate the Pump

When changing the pump tube assembly, the pump head chamber, roller assembly and pump head cover should be wiped free of any dirt and debris.

Although not necessary, 100% silicon lubrication may be used on the roller assembly and tube assembly.

The motor does not require maintenance or lubrication.

6.3 Reverse Rotor Rotation

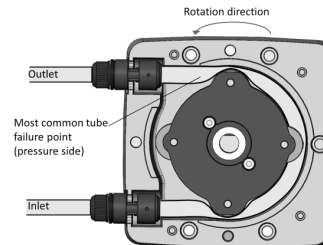
The pump rotor can reverse rotation by pressing REVERSE ROTATION button.

In most applications, the tube will fail by developing a small leak in the outlet side (pressure side) of the tube assembly. By reversing the roller rotation, the wear point in the tube is moved to the opposite side to the pump tube assembly, increasing the life of the tube.

Reversing rotation, moves the outlet side (pressure side) to the opposite side of the tube assembly, greatly increasing the tube life.

Stop the pump before the tube failure occurs.

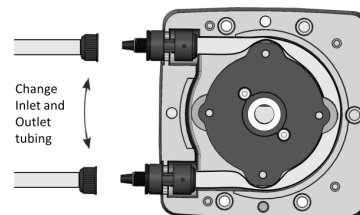
Disconnect power from the pump. Carefully purge any pressure in the discharge line of the pump. Disconnect the suction end tubing/piping and the discharge end tubing/piping from the pump head tubing.



IMPORTANT! Change sides of the suction (inlet) and discharge (outlet) tubing/piping. There is no need to remove the Pump Head Cover.



Double check all connections before starting the pump

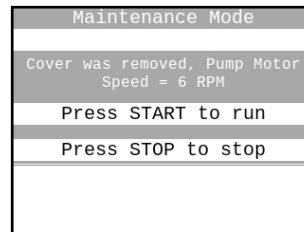
NOTE: The pump tube will form a natural U-shaped curve. Do not attempt to install the pump tube against the natural U-shape direction as damage to the tube can result.





6.4 Tube Replacement

In this mode, the pump rotor can rotate up to 6 revolutions per minute for your safety.

	Prior to service, pump clean water through the pump and suction / discharge line to remove chemical.
	Always wear protective clothing, face shield, safety glasses and gloves when working on or near your metering pump. Additional precautions should be taken depending on solution being pumped. Refer to MSDS precautions from your solution supplier.

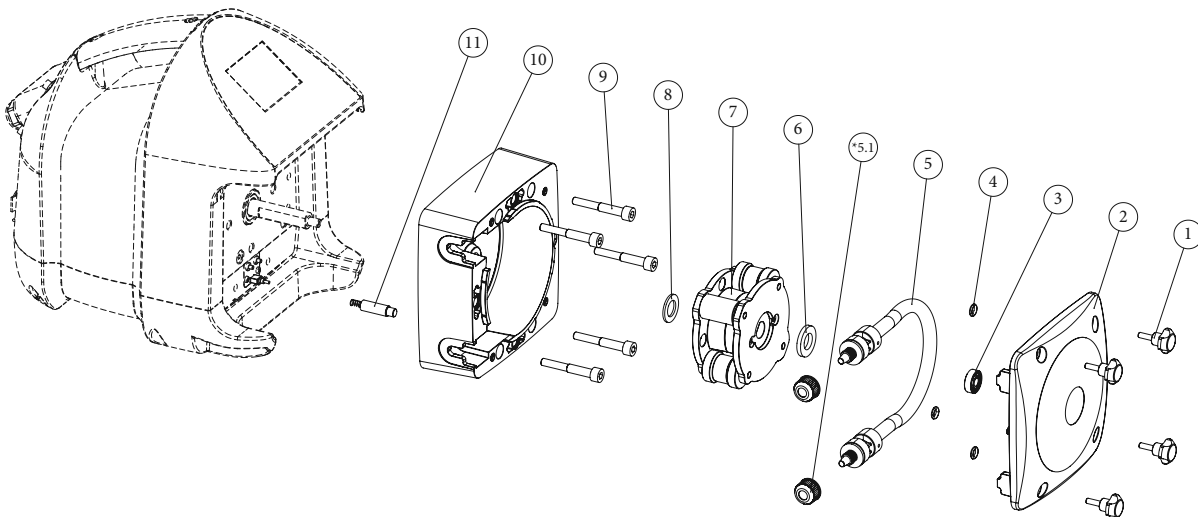


	Auto-restart feature is not available in the Maintenance mode.
---	--

	CAUTION!
	Crushing hazard. Use extreme caution when replacing pump tube. Be careful of your fingers and <u>DO NOT</u> place fingers near rollers.

Pull out suction side of **Tubing Assembly**.

Press START button. While rotor is rotating, pull out old **Tube Assembly**.



1. Screw
2. Cover
3. Bearing
4. O-ring
5. Tube assembly
6. Washer
7. Rotor assembly
8. Washer
9. Hex socket screw
10. Body
11. Plunger assembly

* Only with 3/8" tube nut connectors

Remove **Pump Head Cover** by unscrewing four **Thumb Screws**. Pull out **Pump Head Cover**.

The pump detects that the pump head cover has been removed and enters in the Maintenance mode.

TIP! Let pump do the work for you. Just guide tubing out between two rollers located on **Rotor** once the second end of the tube is past the second compression roller and is nearing the fitting location, allow the next press roller on the rotation to gently press the tube forward and you can pull the tube in the rest of the way.

Press STOP button at any time to stop the pump.

Pull out suction line adapter from Pump Head. Pull out **Tubing Assembly** as the **Rotor** rotates around.

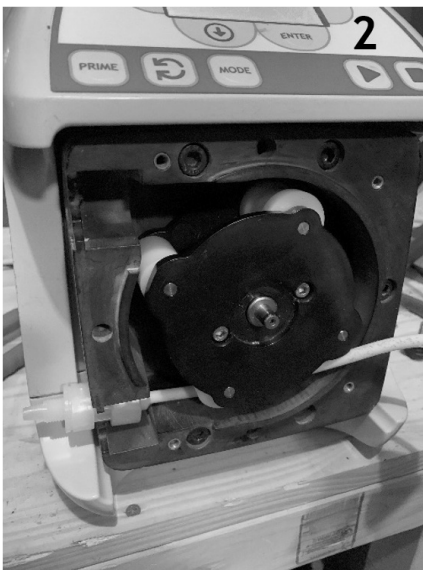
Stop pump by pressing STOP button.

Thoroughly clean **Pump Head** and **Rotor**. **Rotor** can be removed by pulling straight out. After cleaning process, push **Rotor** back on shaft. See drawing above for proper assembly.

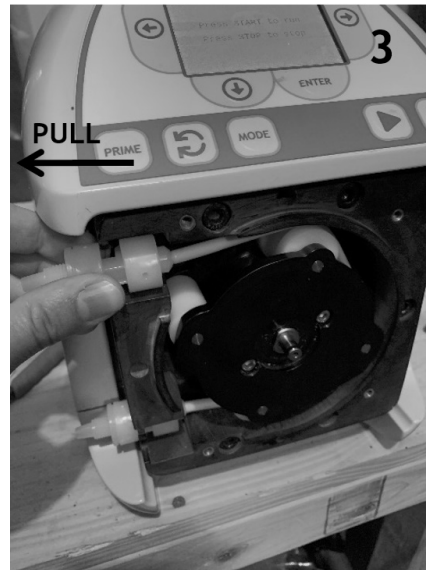
Locate your new tubing. Please see below on how to install new **Tube Assembly** into **Pump Head**.



Insert suction fitting into pump head. Remove your fingers from pump head. **Start** pump by pressing **START** button. Grab hold of Tube and guide tubing into pump head.



Introduce tubing into pump head while the rotor is rotating, use guide rollers. Avoid using fingers to guide the tubing. Stop pump at anytime by pressing **STOP** button. Start pump by pressing **START** button.



Continue to follow rotation of rotor while directing tube into pump head. At this point, you may need to pull the tube to stretch tubing into position.



Continue to pull the tube to allow enough room to slide discharge fitting into pump head tongue and groove. Once discharge fitting is secured in pump head, stop pump by pressing **STOP** button. Replace pump head cover. Pump will ask you if you'd like to reset tube timer. If you choose **yes**, current tube time will display for 5 seconds before resetting to zero. Make note of your displayed tube life. Select Yes again to reset tube life timer.

Re-attach **Pump Head Cover** using the four **Thumb Screws**.

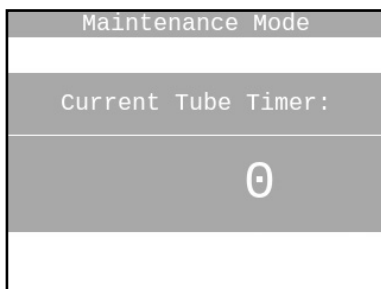
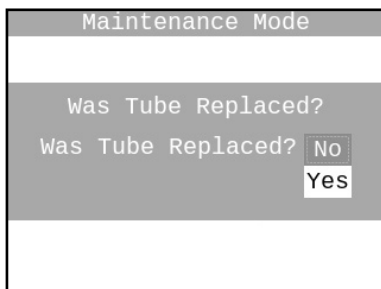
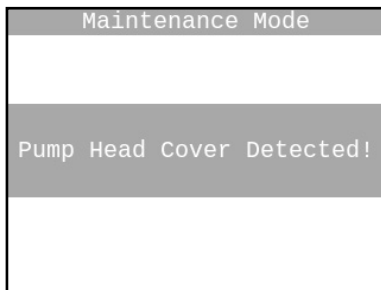
Pump will detect **Pump Head Cover** is installed and begin to exit MAINTENANCE MODE.

Pump will ask you if Tube was replaced. Yes / No

If Yes is selected, pump ask you to reset Tube Timer. Yes / No

If Yes is selected, pump will display Current Tube Timer briefly (5 seconds) before resetting to zero.

The pump can now begin normal operation.

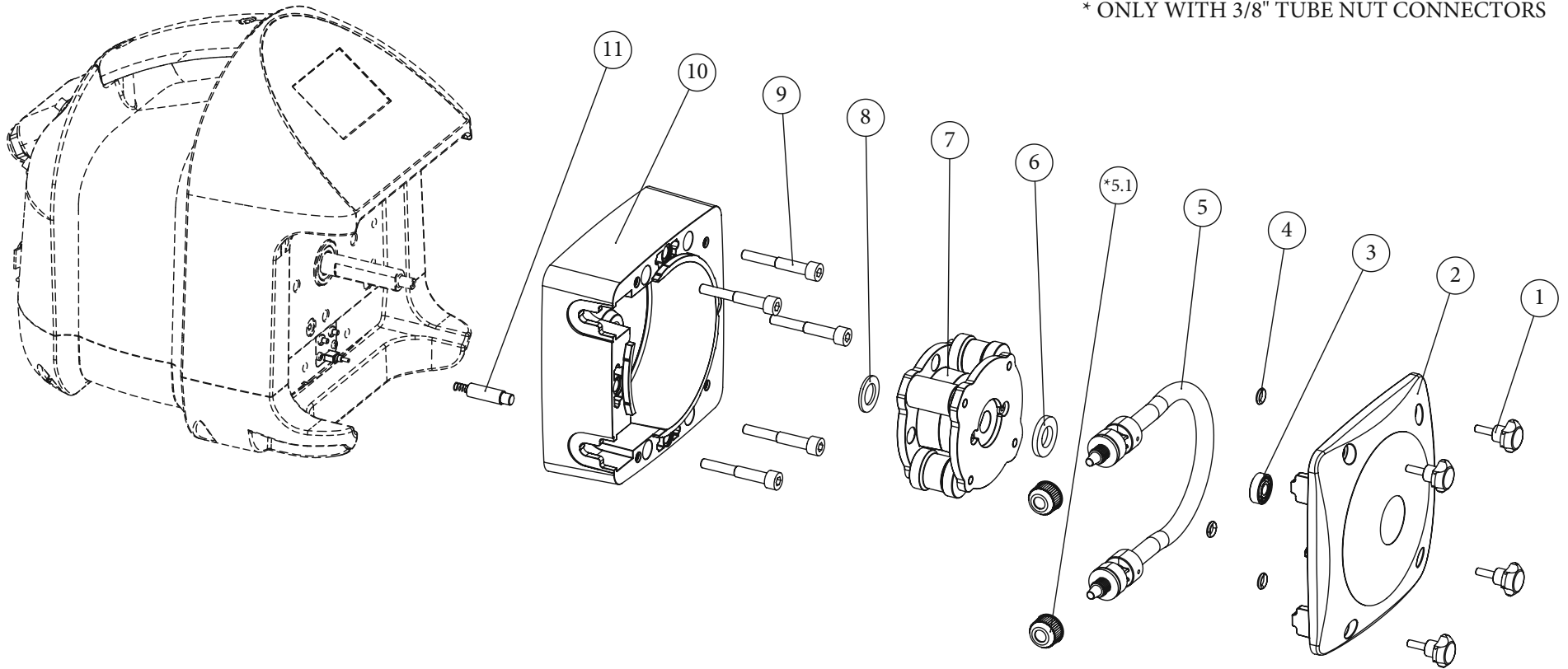


6.5 FLOWROX Model FXM2 replacement parts list

FXM2 Replacement Parts List					
		Item	Description	Flowrox Description	Item code
		10	Pump Head		112881
		11	Plunger Assembly		Q86422
Norprene®	Tubing in this group are interchangeable with single roller assembly (rotor).	7	Roller Assembly (Rotor), For N011, Tubes : GROUP 1	FXM2-S-G1	Q86411
		5.1	Tube Assembly, 3/8" tube connect, Norprene (.075 ID)	FXM2-N011-T	103474
		5	Tube Assembly, 1/2" NPT external connect, Norprene (.075 ID)	FXM2-N011-TP	103478
Norprene®	Tubing in this group are interchangeable with single roller assembly (rotor).	7	Roller Assembly (Rotor), For N092, N176, Tubes: GROUP 2	FXM2-S-G2	Q86515
		5.1	Tube Assembly, 3/8" tube connect, Norprene N092 (.250 ID)	FXM2-N092-T	103480
		5	Tube Assembly, 1/2" NPT external connect, Norprene N092 (.250 ID)	FXM2-N092-TP	103481
		5.1	Tube Assembly, 3/8" tube connect, Norprene N176 (.375 ID)	FXM2-N176-T	103483
		5	Tube Assembly, 1/2" NPT external connect, Norprene N176 (.375 ID)	FXM2-N176-TP	103484
Tygothane®	Tubing in this group are interchangeable with single roller assembly (rotor).	7	Roller Assembly (Rotor), For G162, Tubes : GROUP 3	FXM2-S-G3	Q86516
		5.1	Tube Assembly, 3/8" tube connect, Tygothane G162 (.375 ID)	FXM2-G162-T	103497
		5	Tube Assembly, 1/2" NPT external connect, Tygothane G162 (.375 ID)	FXM2-G162-TP	103498
Norprene® Chemical	Tubing in this group are interchangeable with single roller assembly (rotor).	7	Roller Assembly (Rotor), For T165, Tubes: GROUP 4	FXM2-S-G4	Q86528
		5.1	Tube Assembly, 3/8" tube connect, Norprene Chemical T165 (.375 ID)	FXM2-T165-T	103502
		5	Tube Assembly, 1/2" NPT external connect, Norprene Chemical T165 (.375 ID)	FXM2-T165-TP	103504
		2	Pump Head Cover, With bearing		112883
		1	TRISTAR COVER KNOBS		102443
		5.1	Tube Nut, Compression, For 3/8" Tubing		80580
		Not Shown	Stainless Steel mounting bracket kit (pair)		102460

PWR CORDS	SUPPLY POWER CABLES USA 125V NEMA 5/15	104139
	SUPPLY POWER CABLES EU 230V CEE7/VII	104141
	SUPPLY POWER CABLES UK 230V BS 1363	104140
	SUPPLY POWER CABLES AUS 230V AS/NZS3112	104204
	SUPPLY POWER CABLES 230V N.A. NEMA6/15	104487

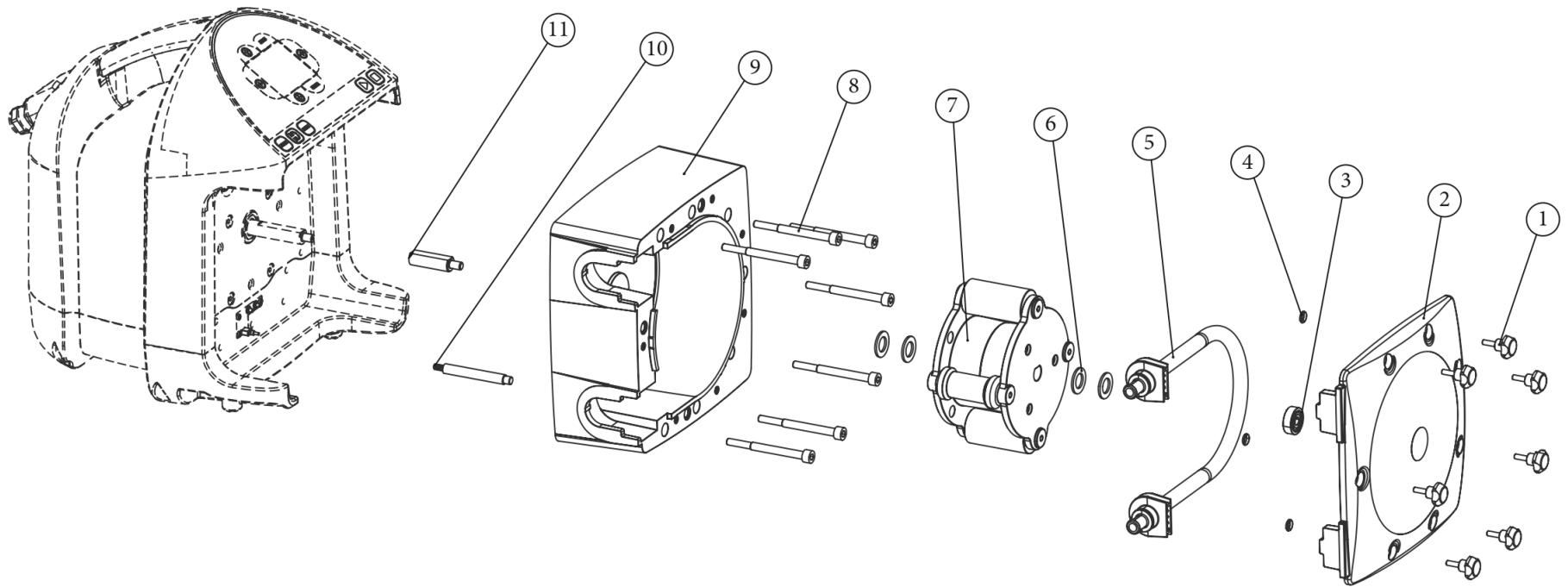
* ONLY WITH 3/8" TUBE NUT CONNECTORS



6.6 FLOWROX Model FXM3 replacement parts list

FXM3 Replacement Parts List				
	Item	Description	Flowrox Description	Item number
	9	Pump Head		112885
	10	Plunger Assembly		Q86463
Norprene®	7	Roller Assembly (Rotor), For N269, Tubes : GROUP 1	FXM3-S	Q86498
	5	Tube Assembly, 1/2" hose barb connect, Norprene N269 (.375 ID)	FXM3-N269-TB	103486
	5	Tube Assembly, 1/2" NPT external connect, Norprene N269 (.375 ID)	FXM3-N269-TP	103487
Norprene®	7	Roller Assembly (Rotor), For N529, N840, Tubes : GROUP 2	FXM3-S-G2	Q86499
	5	Tube Assembly, 1/2" hose barb connect, Norprene N529 (.500 ID)	FXM3-N529-TB	103489
	5	Tube Assembly, 1/2" NPT external connect, Norprene N529 (.500 ID)	FXM3-N529-TP	103490
	5	Tube Assembly, 1/2" hose barb connect, Norprene N840 (.750 ID)	FXM3-N840-TB	103493
	5	Tube Assembly, 1/2" NPT external connect, Norprene N840 (.750 ID)	FXM3-N840-TP	103494
Tygothane®	7	Roller Assembly (Rotor), For G350, Tubes : GROUP 3	FXM2-S-G3	Q86500
	5	Tube Assembly, 1/2" hose barb connect, Tygothane G350 (.375 ID)	FXM3-G350-TB	103500
	5	Tube Assembly, 1/2" NPT external connect, Tygothane G350 (.375 ID)	FXM3-G350-TP	103501
Norprene® Chemical	7	Roller Assembly (Rotor), For T300, Tubes: GROUP 4	FXM3-S-G4	Q86461
	5	Tube Assembly, 1/2" hose barb connect, Norprene Chemical T300 (.375 ID)	FXM3-T300-TB	103505
	5	Tube Assembly, 1/2" NPT external connect, Norprene Chemical T300 (.375 ID)	FXM3-T300-TP	103506
	2	Pump Head Cover, With bearing		112886
	1	TRISTAR COVER KNOBS		102443
	Not Shown	Stainless Steel mounting bracket, 316SS		102460

PWR CORDS	SUPPLY POWER CABLES USA 125V NEMA 5/15	104139
	SUPPLY POWER CABLES EU 230V CEE7/VII	104141
	SUPPLY POWER CABLES UK 230V BS 1363	104140
	SUPPLY POWER CABLES AUS 230V AS/NZS3112	104204
	SUPPLY POWER CABLES 230V N.A. NEMA6/15	104487



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